

Determination of the strain-energy release rate of a composite laminate under high-rate tensile deformation in fibre direction

Justus Hoffmann^{a,*}, Hao Cui^b, Nik Petrinic^a

^aDepartment of Engineering Science, University of Oxford, Parks Road, Oxford, OX1 3PJ, UK

^bCentre for Aeronautics, Cranfield University, UK

*Corresponding author: justus.hoffmann@eng.ox.ac.uk

Abstract

In order to successfully model design-critical impact loading events on laminated composite structures, the rate-dependency of the composite material has to be correctly reflected. In this context, the rate-dependency of the strain-energy release rate for fibre tensile failure under high-rate loading conditions has not yet been satisfyingly explored. This study employed *compact tension* specimens consisting of IM7/8552 for dynamic testing on a split-Hopkinson tension bar system. Data reduction was based on the *area method*. The obtained strain-energy release rate for testing under high-rate conditions was determined to $G_{Ic,dyn}^{f+} = 82.0 \pm 20.8 \text{ kJ/m}^2$, exhibiting a salient drop compared to its counterpart obtained under quasi-static loading ($G_{Ic,qs}^{f+} = 195.8 \pm 18.0 \text{ kJ/m}^2$). Analysis of the strain field surrounding the crack tip using digital image correlation (DIC) suggested a more extensive damage zone for testing under quasi-static than for high-rate loading. A fractographic analysis of the

specimens did not indicate any pronounced difference in terms of fracture surface morphology across the two loading rate regimes.

Keywords: (A) Polymer-matrix composites (PMCs); (B) Fracture toughness; (D) Fractography; (D) Scanning electron microscopy (SEM); fibre failure

1 Introduction

Owing to their extraordinary mechanical properties, composite materials experience increasing usage in high-tech applications such as the aerospace sector (e.g., [1,2]). In order to make effective and economical use of the enormous degrees of freedom that this material class has to offer, the design and dimensioning process is nowadays carried out mainly *in silico* (e.g., [3]). As many design critical load cases, such as *bird-strike* (e.g., [4]), involve the impact of an object onto a composite structure, the constitutive model reflecting the composite's behaviour should adequately account for the rate-dependent nature of the material in order to yield realistic simulation results (e.g., [5]). The generation of experimental data for constitutive model calibration of a composite's rate-dependent elastic and strength properties is, in principle, well established (e.g., [6–11]). With respect to a composite's dynamic strain-energy release rates, which, in turn, govern the material's strain-softening domain, delamination has been studied for decades now (e.g., [12,13]). By comparison, the dynamic strain-energy release rates associated with fibre failure have only very recently become the subject of scientific study. Considering, however, the already salient discrepancy between the matrix- and the fibre-dominated energy release rates under quasi-static loading ($G_{Ic, QS}^{delam} = 0.28 \text{ kJ/m}^2$ [14] vs. $G_{Ic, QS}^{f+} = 147.2 \text{ kJ/m}^2$ [15]), the consequences

of accounting for a potentially substantial rate-dependency of the latter on a composite structure's overall ability to dissipate energy under impact loading may prove vital for the design and dimensioning process of composite structures.

Against this background, the only study published to date on the dynamic energy release rate of a laminate under deformation in fibre compressive direction already clearly showed a substantial rate-sensitivity ($G_{Ic, QS}^{f-} = 101.6 \text{ kJ/m}^2$ vs. $G_{Ic, dyn}^{f-} = 165.6 \text{ kJ/m}^2$; material: IM7/8552; Kuhn et al. (2017) [16]).

Regarding the dynamic fracture of a laminate in fibre tensile direction, the only research undertaken so far was carried out by McCarroll (2011) [17]. The study employed *compact tension* specimens composed of IM7/8552 for dynamic testing on a servo-hydraulic *Instron 4505* machine in conjunction with a lost motion device. As the obtained force measurement using this particular setup exhibited strong oscillations, an alternative data reduction scheme was devised, which facilitated calculating the laminate's energy release rate without requiring the force history as input. This data reduction approach was based on two key elements: (i) Substitution of the unusable force signal with an approximation of the applied force based on the measurement of the compressive strain ε_B in the vicinity of the specimen's back end according to $F(a) = k(a) \cdot \varepsilon_B(a)$; the factor $k(a)$ was obtained based on a numerical model of the specimen using cohesive elements to reflect the crack path. (ii) The same model was employed to determine the specimen's compliance C as a function of crack tip position a ; this relationship was then used to infer C based on the experimentally measured value of a . The model employed to obtain both parameters, $k(a)$ and $C(a)$, was based

on quasi-static material properties. Both parameters were assumed to be reasonably rate-insensitive. Ultimately, experimental measurement of ε_B and a then facilitated determining the laminate's energy release rate according to Eq. (1) (with t_{lam} as the laminate's thickness).

$$G_{Ic}^{lam} = \frac{k^2(a) \cdot \varepsilon_B^2(a)}{2t_{lam}} \cdot \frac{dC}{da} \quad (1)$$

Following this data reduction approach McCarroll found G_{Ic}^{f+} to exhibit a slight decrease with increasing loading rate, however, this decrease was still within the range of the experimental scatter of the tests carried out under quasi-static loading.

In light of the difficulties experienced by McCarroll to generate a usable force signal using a servo-hydraulic testing machine, an attempt was made in this study to determine the rate-dependent nature of G_{Ic}^{f+} based on experiments employing a split-Hopkinson bar (SHB) setup, and subsequent data reduction using the *area method*.

2 Specimen and material

The specimen selected for the present study followed a *compact tension* (CT) design.

The specimen's dimensions, as given in **Fig. 1**, were chosen to be identical to the ones employed by Pinho et al. (2006) [18].

Figure 1 about here

The panel from which the specimens were manufactured was produced by stacking 34

IM7/8552 unidirectionally-reinforced prepreg layers by hand (lay-up sequence:

$[(90,0)_8,90]_{\text{symm}}$) and subsequently curing this laminate according to *Hexcel's*

recommended temperature/pressure cycle [19]. The 34 individual plies added up to a total specimen thickness of approximately 4.3mm . Potential delaminations as a result of the machining process of the specimens' contour and through-holes were avoided by sandwiching the composite in a metallic fixture. A sectioning blade was employed to machine the 0.4mm wide slit. The final notch which was meant to act as the crack tip's starting point was produced using a micro saw (blade thickness: 0.1mm). This final step was motivated by Laffan et al.'s (2011) [15] study in which the authors demonstrated that the notch root's radius for an *IM7/8552* laminate should be below $250\mu\text{m}$ for the energy release rate's initial value not to exhibit an artificial elevation. Following the machining process, a black speckle pattern on a white background was applied in order to allow for a digital image correlation-based (DIC) analysis of the displacement field surrounding the propagating crack tip over the course of the fracture process.

3 Experimental setup and data acquisition

3.1 Quasi-static experiments

Quasi-static testing was carried out on a screw-driven testing machine (*Zwick/Roell Z250*). Load application was displacement-controlled at a rate $0.5\text{mm}/\text{min}$. Force was measured via the testing rig's 20kN load cell. Opening displacement was obtained employing a laser extensometer (*EIR LE-05*). The samples' deformation and fracture process was recorded using a camera (*JAi BM-500GE*) in conjunction with a *Nikon Micro-NIKKOR 55mm* lens. Images were taken at 1fps at a resolution of $1884 \times 1520 \text{ pixels}$. The experimental setup for quasi-static testing is shown in **Fig. 2a**.

3.2 High-rate experiments

Testing under dynamic loading conditions was carried out on a 16mm diameter titanium split-Hopkinson tension bar system featuring a crescent-shaped projectile (see [20] for details on the bar system and its dimensions); a sketch of the experimental setup is provided in **Fig. 3**. In addition to the existing bar supports made of polyamide, brass bearings were installed in the specimen's direct vicinity in order to ensure the absence of any non-negligible transverse motion component of the bars caused by the setup's asymmetric nature. Furthermore, a 'separator' mechanism was introduced to prevent the fractured specimen halves to come in contact again after final failure so as to facilitate a post-mortem analysis of the specimens' fracture surfaces. A close-up view of the mounted specimen for dynamic testing is given in **Fig. 2b**.

Figure 2 about here

Figure 3 about here

The loading pulse featured a linearly rising slope which was generated using a 3mm thick neoprene pulse shaper in conjunction with a projectile velocity of 7.5 m/s. The loading pulse's profile and its ability to generate valid testing conditions are discussed in more detail in **Sec. 5.2**.

Force was measured based on the readings of the strain-gauges affixed to the bars and time-shifted according to one-dimensional wave analysis. In order to accurately measure the specimens' opening displacement, two additional L-shaped sheet metal pieces were mounted to the bar/specimen connector such that they roughly shared a

common focal plane with the specimen. The purpose of these additional pieces was to transfer the bars' movement into the camera's field of vision, thus allowing for an opening displacement determination via DIC. A depiction of this 'displacement tracker' is given in **Fig. 4**, alongside a comparison between an opening displacement measurement based on the conventional SHB analysis versus a DIC-based approach, highlighting the necessity to employ the latter method in order to bypass the considerable additional compliance of the loading train that is not accounted for by the conventional SHB analysis. The samples' deformation and fracture process was recorded using a high-speed camera (*Specialised Imaging Ltd.*, model: *Kirana*) in conjunction with a *Nikon Micro-NIKKOR 55mm* lens. Images were taken at 300,000fps at a resolution of 924x768 pixels.

Figure 4 about here

4 Outline of data reduction process

4.1 Determination of G_{Ic}^{lam}

Data reduction was based on the *area method*. In contrast to other approaches, such as *ASTM E399* [21], an FE-based [18] or a DIC-based [22] evaluation of the J-integral, or McCarroll's data reduction scheme [17], data reduction via the *area method* does not require the composite material's elastic properties as input or for calibration. As composites have been shown to exhibit pronounced rate-dependency for the vast majority of their elastic properties (e.g., [6–10]), employing a data reduction scheme that does not depend on those properties rules out *a priori* any potentially

unaccounted influence of these rate-dependent moduli on the calculated energy release rate value under high-rate loading conditions. The force history used for the data reduction process was the arithmetic average of the bar forces F_{in} and F_{out} determined based on the classical SHB analysis (e.g., [23]).

Obtaining G_{Ic}^{lam} using the *area method* is based on relating the dissipated mechanical energy ΔU to the newly generated free surface area due to crack tip advancement Δa .

An illustration of the *area method* for ‘stick-slip’ crack propagation is given in **Fig. 5**.

For the case of linear elastic material behaviour, G_{Ic}^{lam} can be obtained as follows [24]:

$$G_{Ic}^{lam} = \frac{1}{2t_{lam}\Delta a} (F_1x_2 - F_2x_1) \quad (2)$$

For the present study, G_{Ic}^{lam} was determined as an averaged value over a series of N crack tip advancements Δa according to [25]:

$$G_{Ic}^{lam} = \frac{1}{2t_{lam}N\Delta a} \sum_{i=1}^N (F_{1i}x_{2i} - F_{2i}x_{1i}) \quad (3)$$

The motivation for calculating G_{Ic}^{lam} in an averaged sense was to mitigate the effects of: (i) the varying degree of force disequilibrium over the course of crack propagation (see **Sec. 5.2**), (ii) the inaccuracies introduced by optically determining the crack tip’s position (see Laffan et al. (2010) [26]), and (iii) the inaccuracies connected with the comparatively coarse resolution of the crack tip position history caused by the limited number of high-speed camera frames covering the fracture process.

Figure 5 about here

4.2 Determination of G_{Ic}^{f+}

In order to calculate G_{Ic}^{f+} on the basis of the obtained value for G_{Ic}^{lam} , Pinho et al. (2006) [18] proposed **Eq. (4)** based on two assumptions: (i) the absence of any substantial interaction between the 0° and the 90° plies, and (ii) the negligibility of any other energy dissipation mechanisms.

$$G_{Ic}^{f+} = \frac{t_{lam}}{t_0} G_{Ic}^{lam} - \frac{t_{90}}{t_0} G_{Ic}^{IFF} \quad (4)$$

In the above equation, t_0 denotes the cumulative thickness of all 0° plies in the laminate, and t_{90} that of all 90° plies, respectively.

As, however, the energy released by inter-fibre failure (IFF) G_{Ic}^{IFF} is by several orders of magnitude smaller than that by its fibre-related counterpart (as also pointed out by Pinho et al.), the last term on the RHS of **Eq. (4)** was neglected for the present study.

4.3 Association of G_{Ic}^{f+} with strain-rate

In order to ultimately provide $G_{Ic}^{f+}(\dot{\varepsilon})$ for constitutive model calibration, the experimentally measured energy release rate had to be associated with an appropriate strain-rate measure. For a *continuum damage mechanics*-based (CDM) damage modelling approach, this strain-rate measure finds its representation in the experiment as the strain-rate of the material across a reference length l_{ref} perpendicular to the advancing crack tip. As the thus obtained strain-rate was dependent on the initial value of this reference length, the DIC-based evaluation to

determine $\dot{\epsilon}$ was carried out for a range of l_{ref} . The relevant strain-rate value for a particular FE model is then the one corresponding to the finite elements' dimension in fibre direction (see illustration in **Fig. 6**). As the number of high-speed camera frames capturing the crack's propagation did not allow for any such evaluation beyond the first crack tip advancement, the determined relation $\dot{\epsilon}(l_{ref})$ refers to the strain-rate of l_{ref} immediately prior to this initial crack propagation.

Figure 6 about here

5 Results and discussion

5.1 Assessment of the dynamic tests' validity

The validity of high-rate tests requires the influence of the specimen's inertia to be sufficiently small compared to its visco-elastic-(plastic) material response. This, in turn, means that the acting forces on both ends of the specimen, the input bar force F_{in} and output bar force F_{out} , must have converged towards a state of reasonable dynamic equilibrium prior to the onset of crack propagation, and must remain within reasonable agreement throughout the fracture process. For the present study, convergence of F_{in} and F_{out} was facilitated by employing a ramp-like incident pulse covering both, the specimen's elastic deformation as well as its fracture process. A depiction of the measured signals of a representative incident pulse and the corresponding specimen response is provided in **Fig. 7** (time axes were shifted to common arbitrary origin).

Figure 7 about here

The state of force disequilibrium $\Delta_F(t)$ was quantified similar to [27]:

$$\Delta_F(t) = \left| \frac{F_{in}(t) - F_{out}(t)}{\frac{1}{2}(F_{in}(t) + F_{out}(t))} \right| \cdot 100 \quad (5)$$

A representative depiction of $F_{in}(t)$, $F_{out}(t)$, and the corresponding plots of their arithmetic mean and state of force disequilibrium $\Delta_F(t)$ are presented in **Fig. 8**, showing successive force convergence in the elastic deformation domain, and varying degrees of force disequilibrium in the range of approximately 5-20% over the course of crack propagation. This level of force disequilibrium during the fracture process was slightly higher than what would have been desirable; however, it was still considered low enough to allow for drawing general conclusions from the high-rate experiments. It is, however, recommended to employ a loading pulse that further reduces $\Delta_F(t)$ for similar experiments in the future.

Figure 8 about here

5.2 Experimental results

Representative force vs. opening displacement curves for both loading-rate regimes are presented in **Fig. 9**. The curve corresponding to quasi-static loading exhibits the well-known stepwise degradation of force level with increasing values of opening displacement. Against the background of this quasi-static curve, its high-rate counterpart exhibits (i) a considerably stiffer response for the slope corresponding to elastic deformation, (ii) a higher force level at the onset of crack propagation, (iii) an

overall higher force level over the course of crack propagation, and (iv) a considerably lower opening displacement for comparable values of total crack lengths a_{tot} . It should, however, be noted that the state of slight force disequilibrium (see **Sec. 5.1**) might exaggerate the degree of phenomena (i) and (ii). It is furthermore noteworthy that the specimens tested under high-rate loading failed to re-establish a state of reasonable force equilibrium beyond values of a_{tot} of approximately $10mm$, thus rendering the force/opening displacement data beyond this point unusable.

Figure 9 about here

A summary of the determined values of G_{Ic}^{f+} for both loading rate regimes is given in **Table 1**. Compared to values of $G_{Ic,QS}^{f+}$ documented in literature for the identical material system, the result obtained under quasi-static loading falls near the upper end of values determined elsewhere, see **Table 2**. The value for G_{Ic}^{f+} obtained under high-rate loading conditions exhibits a salient drop compared to its quasi-static counterpart. The experimental scatter associated with the dynamic testing results was considerable.

Table 1 about here

Table 2 about here

As the governing mechanisms on micro-scale (matrix cracking, fibre/matrix debonding, fibre rupture, and fibre pull-out) involved in tensile fracture of a laminate in fibre direction resemble, to some extent, those governing the pull-out process of z-pins in through-the-thickness-reinforced laminates, it is noteworthy that the dynamic mode I

z-pin pull-out experiments carried out by Cui et al. [28] similarly showed a pronounced decrease in their corresponding energy release rate value under high-rate loading.

In light of the state of slight force disequilibrium present over the course of crack propagation (see **Sec. 5.1**), the sensitivity of the obtained value for $G_{Ic,dyn}^{f+}$ with respect to the measured force history was assessed by calculating $G_{Ic,dyn}^{f+}$ based on each of the two force signals individually. In the case of F_{in} , $G_{Ic,dyn}^{f+}$ was found to increase by 10.2% with respect to the value given in **Table 1**; the corresponding calculation based on F_{out} resulted in a decrease by 6.2%. These deviations from the reference value (based on the arithmetic mean of F_{in} and F_{out}) were taken as evidence that the state of slight force disequilibrium over the course of crack propagation did not excessively influence the resulting value obtained for $G_{Ic,dyn}^{f+}$, especially when considering the high level of experimental scatter experienced for the high-rate tests.

Finally, an attempt was made to explain the discrepancy of the results between McCarroll's [17] (see outline in **Sec. 1**) and the present study. To this end, the assumption of rate-insensitivity of the key parameters $k(a)$ and $C(a)$ of McCarroll's data reduction approach was examined against the background of the data generated in the context of the present work. As a simple check, both parameters were evaluated for each loading rate regime based on the curves' elastic slope in the immediate vicinity of the specimens' elastic limit. Beyond this point, a meaningful interpretation of the results of this evaluation proved difficult in the case of the high-rate tests due to severe fluctuations of the obtained values caused by the stick-slip nature of crack propagation. By the time the elastic deformation limit was reached, the value for k

under dynamic loading exhibited a decrease by approx. 17% compared to its corresponding counterpart for quasi-static loading. Similarly, the value for C , measured on the basis of the curves' elastic slope in the immediate vicinity of the specimens' elastic limit, showed a decrease by approx. 50% compared to the quasi-static loading case. On the basis of these discrepancies – albeit mildly distorted due to the existing state of slight force disequilibrium - it could be argued that the rate-dependent nature of the material's properties has a considerable effect on the sample's deformation behaviour, thus necessitating a data reduction approach that takes this into account (or, alternatively, that does not explicitly rely on the material's properties in the first place). McCarroll's assumption of rate-insensitivity for those two central data reduction parameters might thus explain the discrepancy in findings between [17] and the present study.

The strain-rate values $\dot{\epsilon}(l_{ref})$ corresponding to both loading rate regimes are presented in **Fig. 10**.

Figure 10 about here

5.3 Analysis of the strain field surrounding the crack tip

The shape, extent, and magnitude of the strain field surrounding the crack tip was analysed via DIC, employing the *GOM Aramis* software package. The results of this analysis are subject to two caveats: (i) As a unidirectionally-reinforced CFRP ply's stiffness in fibre direction is by approx. one order of magnitude higher than its stiffness transverse to its fibre direction, it is assumed that the strain field measured on the outer 90° ply can be taken as representative of the strain field within the specimen in

x-direction (see **Fig. 11** for coordinate system); the DIC results in y-direction, however, should be considered as being strongly influenced by the deformation behaviour of the outer 90° layer. (ii) The DIC analysis' results in direct vicinity of the opening crack and the crack's tip should be disregarded due to disintegration of the speckle pattern in those regions.

Selected images from both loading rate regimes showing the state of the strain field immediately before the subsequent crack propagation are presented in **Fig. 11**. The time stamps given for each stage refer to the time elapsed from the last image representing a purely elastic specimen deformation; the given scale is based on 'technical strain'.

The strain field surrounding the crack tip under quasi-static loading features an extensive and sharply defined high-strain zone (colour-code: red and orange). This is in salient contrast to the strain field under high-rate loading, which shows a very compact and much less defined high-strain zone. The tails of the low-strain zone (colour-code: teal), however, can reach an extent comparable to the ones encountered for the quasi-static tests.

On the basis of this analysis, it was concluded that a larger section of the length of the critical load-carrying fibres orthogonal to the crack tip is involved in the fracture process under quasi-static than for high-rate loading. This, in turn, was taken as an indication that the fracture process under high-rate loading is a more locally confined phenomenon, involving a smaller material volume.

Figure 11 about here

5.4 Fractography

The specimens' fracture surface morphology was investigated employing *scanning electron microscopy* (SEM) in order to assess the effect of the two loading rate regimes on the governing failure mechanisms acting on micro-scale. A *3nm* thick palladium/gold coating was applied prior to scanning.

Representative images for each loading rate regime showing multiple 0° layers across the specimens' through-thickness direction are presented in **Fig. 12**. No marked differences between the respective fracture surface morphologies were detectable. In particular, the overall level of the length of fibres 'protruding' from the fracture plane, which, in turn, could indicate a change in the energy dissipated associated with fibre/matrix debonding and the subsequent fibre pull-out process, did not seem to differ noticeably. This result is congruent with the outcome of McCarroll's [17] SEM analysis, even though the loading pulse profile employed in her study differed from the one generated in the present work.

Figure 12 about here

At a higher magnification level capturing the fracture surface morphology of a single 0° ply, the tendency of a greater fibre length protruding from the fracture plane with increasing distance from the adjacent 90° plies was found consistently in the SEM scans of specimens of both loading rate regimes, see **Fig. 13**. This phenomenon can be interpreted as the adjacent 90° plies' increased ability to constrain the level of fibre pull-out in the 0° plies with increasing proximity (e.g., see Laffan et al. (2010) [29]).

Figure 13 about here

Even though fractography was not able to yield any direct indications regarding the micro-mechanical origin of the change of G_{Ic}^{f+} under high-rate loading, it should, however, be mentioned that the absence of any obvious changes in fracture surface morphology in itself does not allow the drawing of any ‘final conclusions’, as the energy dissipated by each failure mechanism on micro-scale is also dependent on the respective forces involved. Against this background, in the above mentioned study carried out by Cui et al. (2017) [28], the measured negative strain-rate trend of G_{Ic}^{delam} was linked to a decrease in frictional resistance to pull-out between the carbon fibre/epoxy z-pins and the composite laminate under high-rate loading conditions. Provided that this mechanism, observed on a ‘fibre-bundle level’, similarly affects the fibre pull-out of single fibres (or small groups of fibres), this decrease in frictional resistance under high-rate loading could thus provide a (partial) explanation for the strongly negative strain-rate trend found for G_{Ic}^{f+} in the present study.

6 Conclusions

The strain-energy release rate G_{Ic}^{f+} of a composite laminate under high-rate tensile deformation in fibre direction was determined for IM7/8552, employing an SHB setup and subsequent data reduction based on the *area method*. G_{Ic}^{f+} was found to considerably decrease under high-rate loading conditions compared to its quasi-static counterpart.

An analysis of the strain field surrounding the crack tip employing DIC suggested that a larger material volume was involved in the fracture process under quasi-static

compared to high-rate loading. This, in turn, could imply the possibility of a more extensive damage zone reaching deeper into the material, thus causing a higher amount of energy to be dissipated during crack propagation under quasi-static loading. No marked differences between the fracture surfaces' morphology across the tested loading rate regimes were detectable via SEM.

Further research is recommended to cover the following aspects: (i) additional post-mortem analysis to investigate the extent and morphology of the damage zone within the material to confirm/refute the above hypothesis, and (ii) determination of a loading pulse profile that further decreases the level of force disequilibrium over the course of crack propagation.

The key value of the findings presented in this paper lies in the quantification of the rate-dependent nature of G_{Ic}^{f+} across two loading-rate regimes. The generated data, in turn, can serve as constitutive model input for the design and dimensioning process of composite structures under impact loading. Considering the strongly negative loading rate trend found for G_{Ic}^{f+} , not accounting for this rate-sensitivity in the design and dimensioning process might result in a composite component's higher risk of failing in an unexpected manner under impact loading in service.

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Figures

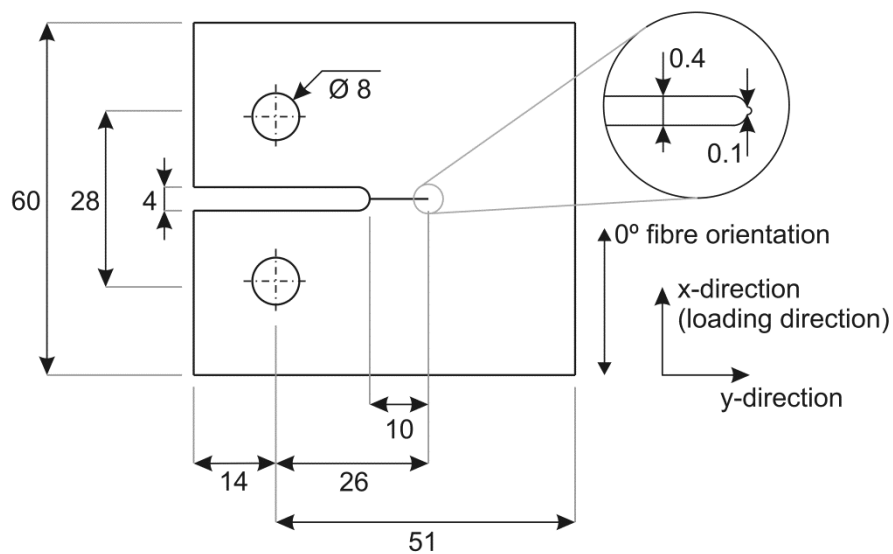


Fig. 1. Geometry of the CT specimen (dimensions in mm) 1200dpi; grayscale; width: 140mm

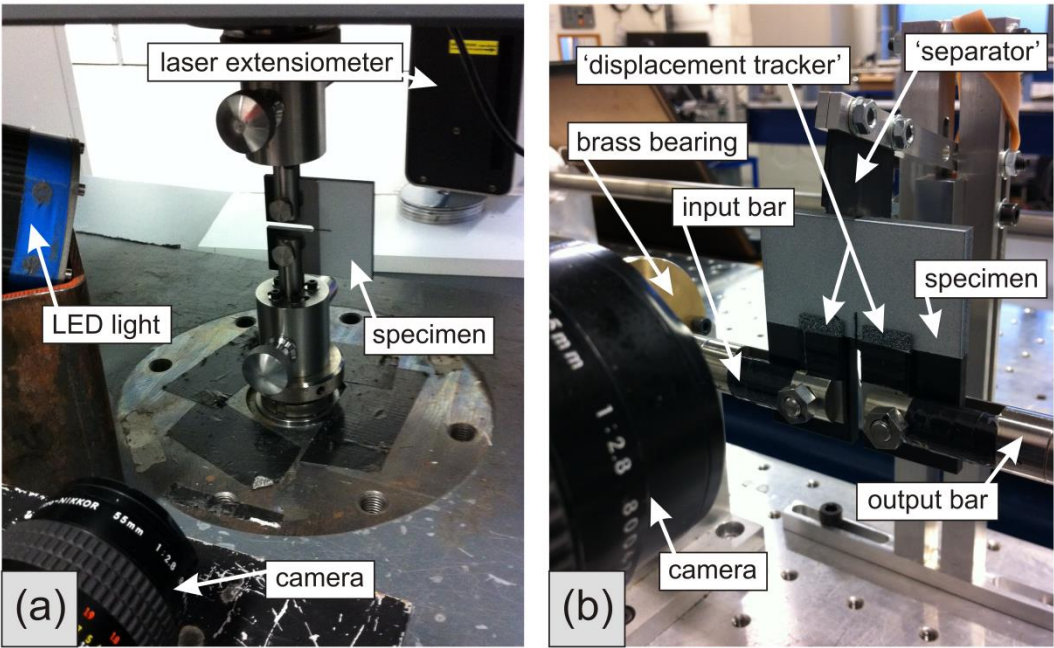


Fig. 2. Experimental setup for the tests under (a) quasi-static, and (b) high-rate loading conditions 600dpi; colour; width: 140mm

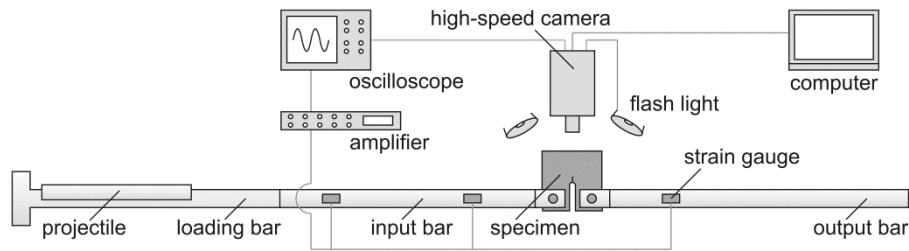


Fig.3. Split-Hopkinson tension bar setup and data acquisition for the high-rate experiments 1200dpi; grayscale; width: 190mm

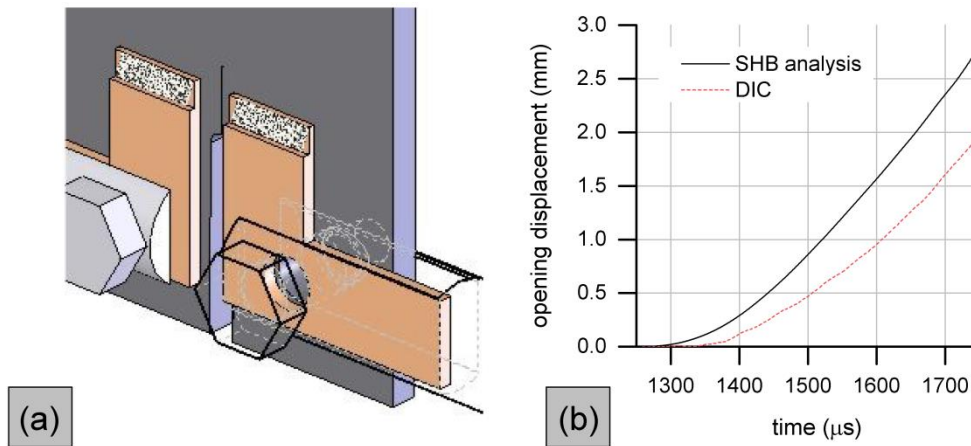


Fig. 4. (a) 'displacement tracker' to allow for a DIC-based determination of the opening displacement; (b) comparison between an opening displacement measurement based on the SHB analysis and a DIC-based approach 600dpi; colour; width: 190mm

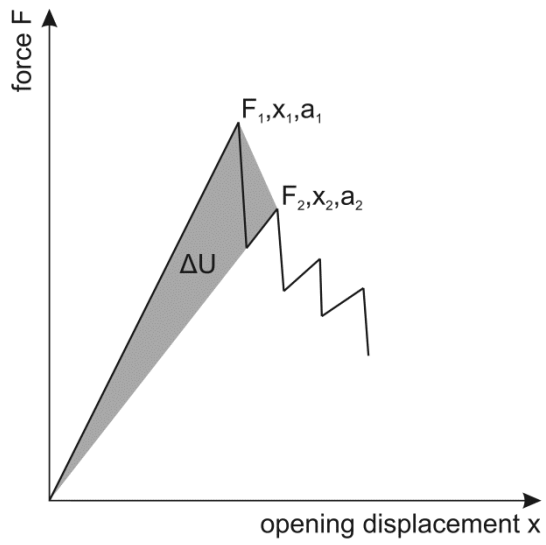


Fig. 5. Determination of G_{IC}^{lam} based on the *area method* 1200dpi; grayscale; width: 90mm

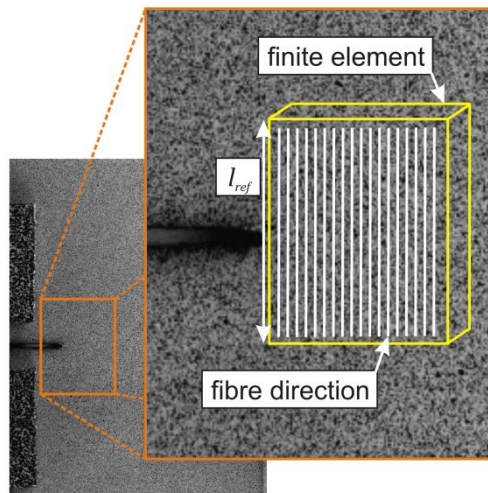


Fig. 6. Determination of strain-rate with its relation to a CDM-based modelling approach 600dpi; colour; width: 90mm

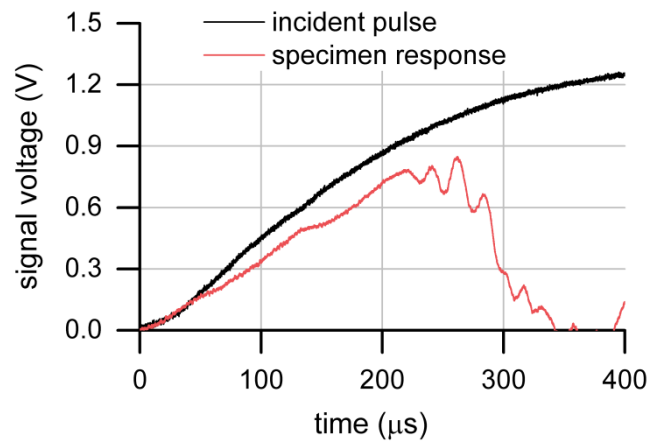


Fig. 7. Incident pulse and corresponding specimen response F_{out} 1200dpi; colour;
width: 90mm

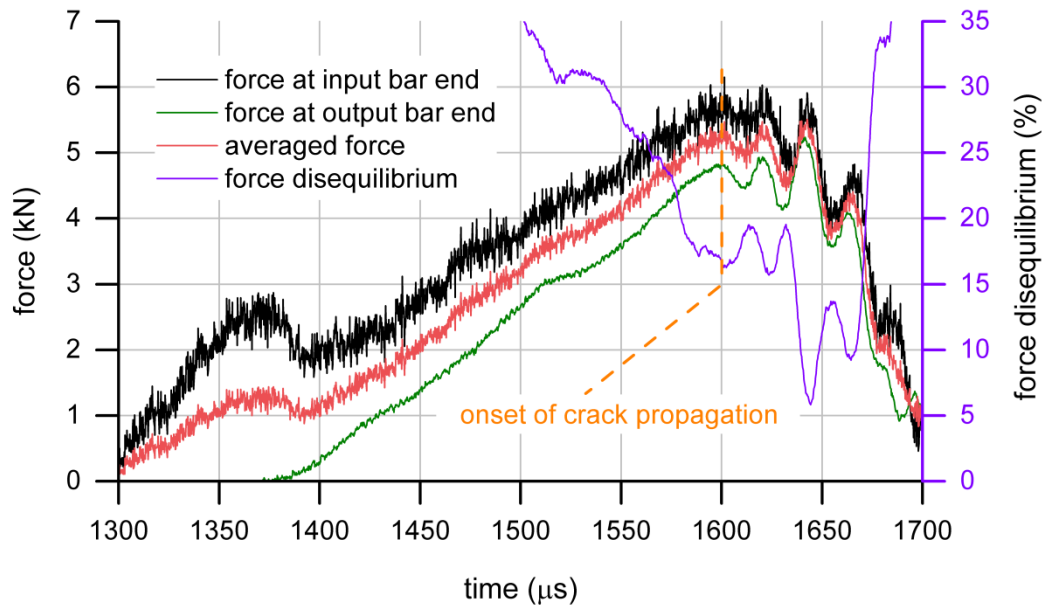


Fig. 8. Force convergence towards dynamic equilibrium 1200dpi; colour; width:
140mm

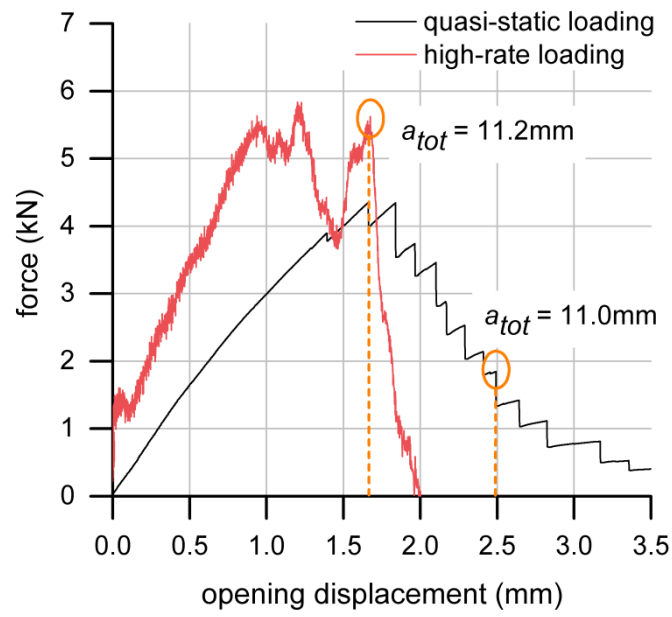


Fig. 9. Representative force vs. opening displacement curves for both loading-rate regimes 1200dpi; colour; width: 90mm

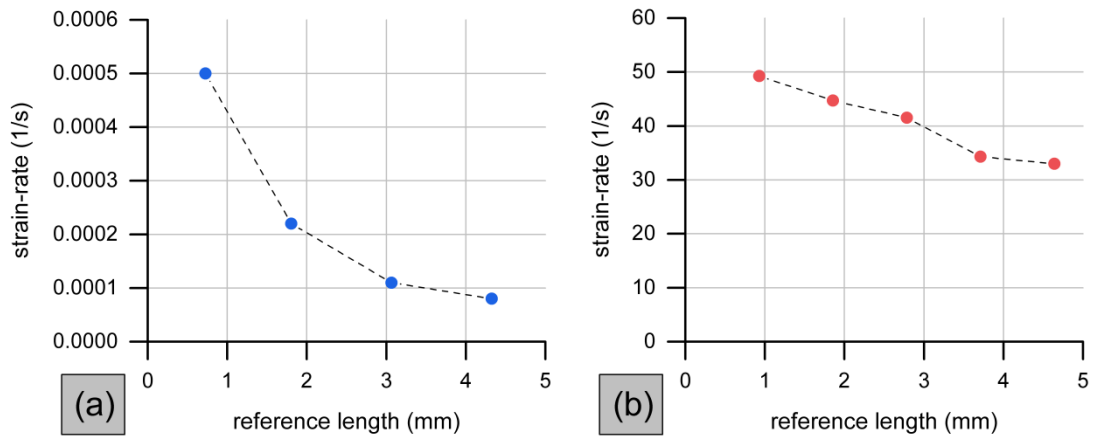


Fig. 10. Relation of reference length to determined strain-rate for (a) quasi-static loading, and (b) high-rate loading 1200dpi; colour; width: 190mm

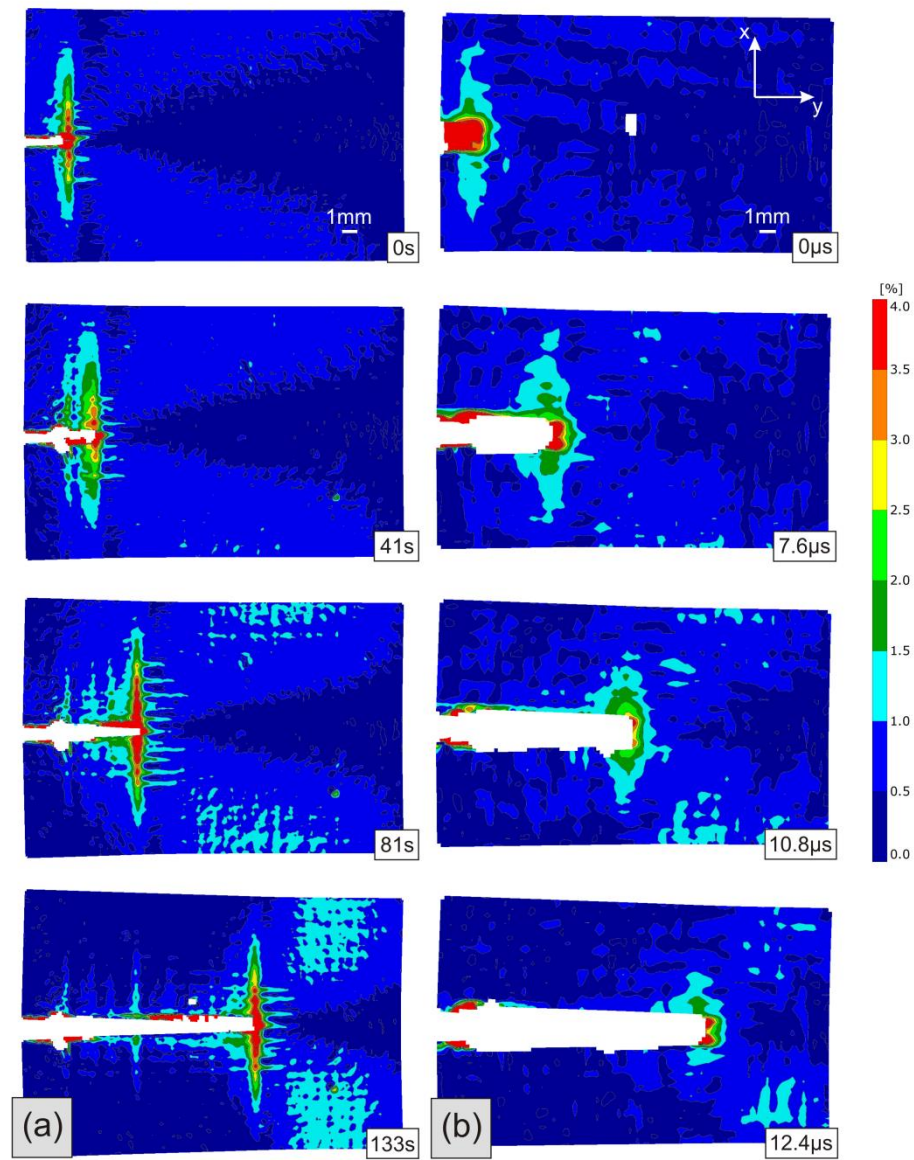


Fig. 11. Strain field surrounding the crack tip for several stages of crack tip advancement under (a) quasi-static, and (b) high-rate loading 600dpi; colour; width: 190mm

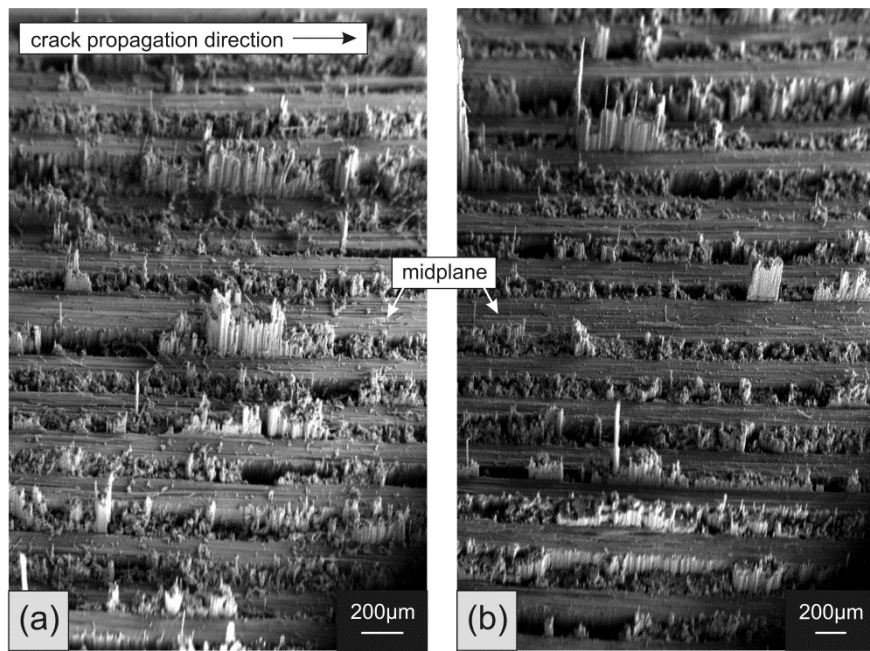


Fig. 12. SEM images of multiple 0° plies in through-thickness direction for (a) quasi-static loading, and (b) high-rate loading 600dpi; grayscale; width: 190mm

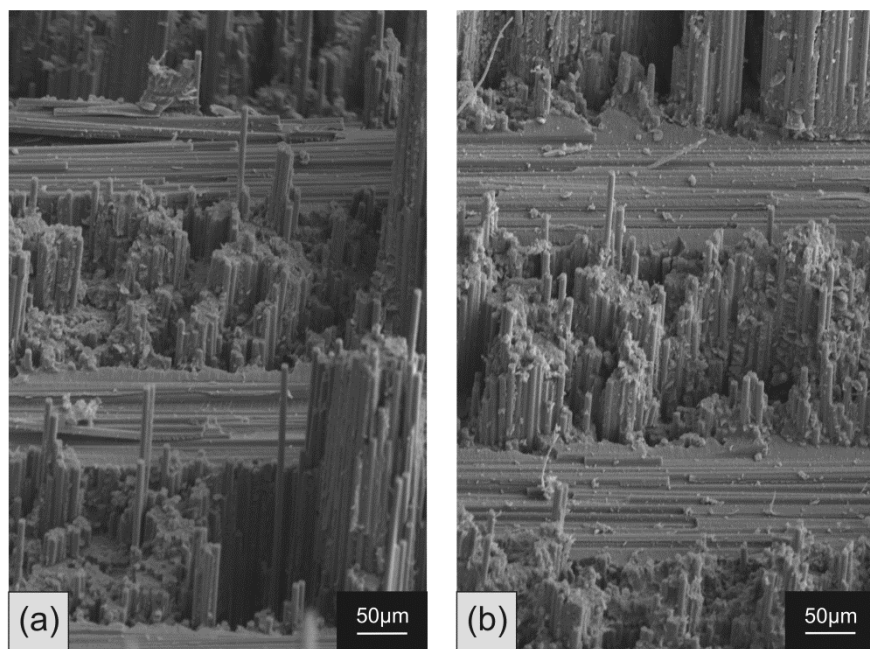


Fig. 13. SEM images of a single 0° ply showing the constraining effect of 90° layers on adjacent 0° plies for (a) quasi-static loading, and (b) high-rate loading 600dpi; grayscale; width: 190mm

Tables

Table 1: Summary of the determined energy release rate values for both loading rate regimes

		quasi-static loading		high-rate loading	
		G_{Ic}^{f+}	measured at a_{tot}	G_{Ic}^{f+}	measured at a_{tot}
		(kJ/m ²)	(mm)	(kJ/m ²)	(mm)
		220.1	14.9	52.2	7.8
		178.2	14.6	99.9	8.2
		197.1	15.5	91.5	9.2
		187.9	15.0	84.2	11.6
mean	(kJ/m ²)	195.8		82.0	
SD	(kJ/m ²)	18.0		20.8	
CV	(%)	9.2		25.4	

Table 2: $G_{Ic,QS}^{f+}$ for IM7/8552 documented in literature

	mean prop. value	CV
	(kJ/m ²)	(%)
Camanho et al. (2007) [30]	81.5	7.6
Catalanotti et al. (2010) [22]	133.7	-
Laffan et al. (2011) [15]	147.2	8.2
McCarroll (2011) [17]	74.9	9.1
Catalanotti et al. (2014) [31]	205	-



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Determination of the strain-energy release rate of a composite laminate under high-rate tensile deformation in fibre direction

Hoffmann, Justus; Cui, Hao; Petrinic, Nik

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