

Understanding the growth of the bio-struvite production

Brevibacterium antiquum in sludge liquors

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Abstract

Biological struvite (bio-struvite) production through biomineralisation has been suggested as an alternative to chemically derived struvite production to recover phosphorus from wastewater streams. In this study, statistical experimental design techniques were used to find the optimal growth rate (μ) of *Brevibacterium antiquum* in sludge liquors. Acetate, oleic acid, NaCl, NH₄-N, and Ca²⁺ were shown to affect the growth rate of *B. antiquum*. The growth rate reached 3.44 1/d when the bacteria was supplemented with 3.0% w/v NaCl and 1124 mg COD/L as acetate. However NaCl was found to hinder the biomineralization of bio-struvite. A two stage experiment was set-up in such away that the first stage promoted growth (using sludge liquors with NaCl and acetate) followed by a second stage to produce bio-struvite with only acetate. Bio-struvite production was confirmed with X-ray spectroscopy and crystal morphology (prismatic, tabular, and twinned-crystal habit) through electron microscope analysis. The bio-struvite production was estimated by measuring phosphate content of the recovered precipitates, reaching 9.6 mg P/L as bio-struvite. Overall theses results demonstrated the optimal conditions required to achieve high growth rates as well as bio-

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struvite production with *B. antiquum*. The results obtained in this study could be used to develop a process to grow *B. antiquum* in wastewater streams in mixed cultures and recover phosphorus rich products such as struvite.

Keywords

Biom mineralisation; centrate; phosphorus recovery; wastewater; mixed-culture;

Introduction

Phosphorus (P) is a mineral nutrient of limited availability but crucial to ensure worldwide food security [1]. Wastewater treatment plants (WWTP) receive and treat streams with significant P concentrations (2-15 mg P/L in wastewater and up to 200 mg P/L in sludge dewatering liquors) where P recovery can be instigated [2]. Phosphorus recovery from sludge dewatering liquors as struvite has been shown feasible at commercial scale, however this process is not always viable, requiring streams with high phosphate ($\text{PO}_4\text{-P}$) concentrations >70 mg $\text{PO}_4\text{-P/L}$ [3].

Biological struvite (bio-struvite) production through biom mineralisation has been suggested as an alternative to chemically derived struvite production, currently getting significant interest from the scientific community around the world [4–7]. Biom mineralisation is a common process occurring in the natural environment in which living organisms are able to form minerals (e.g.: calcium carbonate; magnetite, struvite; magnesium phosphate; calcium phosphate etc) [8]. Phosphorus recovery from wastewater and sludge liquors using biom mineralising bacteria has been shown possible but the process is still poorly understood and it has not yet been optimized [6]. Nevertheless, some promising results have shown that bio-struvite productivity by *Brevibacterium antiquum* can reach 200 mg in 1L of sludge dewatering liquors with an initial concentration of 44.5 ± 2 mg $\text{PO}_4\text{-P/L}$ [9]. *B. antiquum* was isolated by Gavrish et al. [10] from a permafrost sample and was characterised as aerobic heterotroph able to grow at temperatures as low as 7°C (but not at 37°C), in high salinity environments (up to 18% NaCl) and to be able hydrolyse urea and gelatin. Furthermore *B. antiquum* was not able to use starch as carbon source and it was not able to reduce nitrate or produce H_2S [10]. Following from the study of Gavrish et al. [10], there is still a need to

understand and characterise the growth requirements in of *B. antiquum* in complex and substrate limited media such as sludge dewatering liquors. This information is crucial to develop a process with conditions where the growth of *B. antiquum* can be favoured in relation to indigenous organisms in sludge dewatering liquors, thus enabling the production of bio-struvite in open mixed-culture reactors. The use of pure culture systems is perceived as unpractical and too costly to be implemented in wastewater treatment plants.

Hence the optimal growth conditions of *B. antiquum* in sludge dewatering liquors needs to be investigated for the impact of factors such as electron donor and electron acceptor, nutrient requirements, impact of pH, salinity etc., [11]. Also factors potentially important for bio-struvite formation such as the concentration and molar ratio of the struvite-ion species (i.e.: magnesium (Mg^{2+}), ammonium (NH_4-N), and PO_4-P); the pH, salinity, temperature, presence of foreign ions as calcium, should be considered [3].

Taking in consideration the factors described above, as well as the practicality of changing the sludge liquors characteristics and environmental conditions in an open reactor in a WWTP, the following parameters were selected for further investigation in this study: Mg^{2+} , NH_4-N , PO_4-P , Ca^{2+} , NaCl and two carbon sources, a readily available source – acetate and a more complex form of carbon – oleic acid. Statistical experimental design techniques are frequently used to streamline experimental complexity and assess the effect and interaction of several factors on microbial viability and growth [12,13]. The experimental sequence starts with a screening phase to identify the factors that have a significant impact on the response to be being optimized. The Plackett-Burman (PB) methodology is particularly efficient for the screening phase as it allows the test of N-1 factors with N experiments (where N is the number of experiments and is a multiple of 4) [14]. The PB methodology produces a first order approximation of the design space that estimates the response variable, such as growth rate (μ), as a function of the factors with significant impact [13]. The next stage is to optimise the response variable until a maximum is found using the path of steepest ascent method (PSA). Further testing is then required to refine the model of the response variable as a function of the factors investigated. This step is typically completed with an experimental

design that minimizes the number of tests whilst providing an indication of the interactions factors. This is frequently accomplished with a central composite experimental design [15].

The application of statistical experimental design techniques has been demonstrated in literature as Cheng et al. [13] identified the variables and optimal conditions to increase the activity of lipase from *Bacillus subtilis* by 5 fold. In another study, the optimization of phenol degradation by *Candida tropicalis* in synthetic phenol-rich effluent was investigated, resulting in 99% phenol degradation [14].

In this study, statistical experimental design techniques were used to investigate the optimal growth rate (μ) of *B. antiquum* in sludge dewatering liquors for factors such as Mg^{2+} , NH_4-N , PO_4-P , Ca^{2+} , $NaCl$ and two carbon sources. Tests were also completed to understand the impact of the factors responsible for optimal growth conditions of *B. antiquum* on bio-struvite production.

Materials and Methods

Microorganism and cultivation in sludge dewatering liquors

Brevibacterium antiquum (DSM 21545) was purchased from the German Resource Centre for Biological Material (Braunschweig, Germany). Starter cultures were grown in B41 synthetic media (4 g/L of yeast extract, 2 g/L of magnesium sulphate heptahydrate, and 2 g/L of di-potassium hydrogen phosphate), incubated in conical flasks, at room temperature (20-22°C), under agitation at 150 rpm (Stuart SSL1, Fisher Scientific, Loughborough, UK) for 4 days [6]. Inoculation of sludge dewatering liquors was done with *B. antiquum* cells centrifuged (Sanyo MSE Falcon 6/300 centrifuge, 2400g, 5 min) from starter cultures and resuspended in the same volume of autoclaved 0.9% $NaCl$ aqueous solution, in order to avoid the addition of PO_4 , NH_4-N and Mg^{2+} present in the B41 media to the sludge dewatering liquors [6]. In all the experiments, the sludge dewatering liquors were sterilized by autoclaving at 121°C for 20 min after controlling the pH to obtain a post-autoclave pH of 7.8.

Sludge dewatering liquors

Sludge dewatering liquors were collected from a full-scale WWTP with 500,000 population equivalent, with biological nutrient removal (BNR) as secondary treatment. Primary and secondary sludge produced onsite and import sludge, from nearby WWTP (40% v/v), were stabilized in standard operated anaerobic digesters. After digestion the sludge was stored in a holding tank, from 10 to 27 days, before dewatering. A horizontal centrifuge decanter was used to dewater the sludge from typical 7% solids to 22% solids content. Cationic polymer, antiscaling and antifoaming agents were used to aid the centrifugation process. Samples of sludge dewatering liquors were frequently collected directly from the horizontal centrifuge decanter and stored at 4°C before being used in the experiments.

Optimisation of *B. antiquum* growth using a statistical experimental design method

Screening of factors

A Plackett-Burman (PB) experimental design was used to screen 7 factors: Mg^{2+} , NH_4-N , PO_4-P , Ca^{2+} , NaCl acetate, and oleic acid at 2 different concentrations (Table 1). The concentration of NH_4-N in the sludge dewatering liquors was decreased by applying 8 g/L of Mesolite (NanoChem Pty Ltd, Sydney, Australia) to the sludge dewatering liquors and allowing to equilibrate under agitation with a magnetic stirrer for 18 hours. Mesolite is an ion exchange zeolite media that has been shown to be highly selective for NH_4-N when applied to sludge dewatering liquors [16].

Twelve tests were prepared in 1 L conical borosilicate glass flask containing 300 mL of sludge dewatering liquors inoculated with *B. antiquum* at 1% v/v ratio, stoppered with foam polystyrene plugs and then incubated for 8 days (Table 2). Samples were taken daily to measure the growth rate of *B. antiquum* using flow cytometry. At the end of the incubation period, bio-struvite produced was filtered identified and quantified.

Optimisation of the screened growth factors

In order to optimise the factors that significantly influenced the growth of *B. antiquum*, the path of steepest ascent (PSA) method was applied, following from the first order model obtained in PB experiment. Eleven tests were prepared with different levels of acetate and NaCl. For each step tested, the NaCl and acetate concentration of the sludge dewatering liquors were increased with 1.5% w/v NaCl and acetate in chemical oxygen demand (COD) equivalent to 562 mg COD/L. Two control tests were prepared with sludge dewatering liquors, without any addition of acetate or NaCl. The tests were inoculated with *B. antiquum* at 1% v/v ratio, stoppered with foam polystyrene plugs and then incubated for 7 days. Samples were taken daily to measure the growth rate of *B. antiquum* using flow cytometry. At the end of the incubation period, bio-struvite produced was filtered identified and quantified.

In order to assess for possible interactions between NaCl and acetate on the *B. antiquum* growth, the concentrations that resulted in higher growth rate in the PSA experiment (3.0% w/v NaCl and 1124 mg COD/L as acetate) were used as the central point for a circumscribed central composite design (CCD) experiment. In order to estimate the variation of the growth rate, 8 other tests were prepared with NaCl and acetate amounts equally placed around the central point in design space: $3 \pm 1.5\%$ of NaCl and 1124 ± 562 mg COD/L as acetate. Two control tests were prepared with sludge dewatering liquors, without any addition of acetate or NaCl.

All the tests were inoculated with *B. antiquum* at 1% v/v ratio, stoppered with foam polystyrene plugs and then incubated for 7 days. Samples were taken daily to measure the growth rate of *B. antiquum* using flow cytometry. At the end of the incubation period, bio-struvite produced was filtered identified and quantified.

Bio-struvite formation under optimal growth conditions

One-stage incubation experiments

Experiments were completed to understand the impact of NaCl and acetate on the bio-struvite production. Four 125 mL bottles with 50 mL of dewatering liquors were supplemented with 562, 1124, 1686, and 2248 mg COD/L as acetate, four other bottles were supplemented with

1.5, 3.0, 4.5, and 6.0% of NaCl. Control tests were also prepared with without any addition of acetate or NaCl, or addition of *B. antiquum* to assess spontaneous struvite precipitation and microbial contamination, respectively. All the inoculated tests were added *B. antiquum* at 1% v/v ratio and all test were incubated for 6 days. Samples were taken daily to measure the growth rate of *B. antiquum* using flow cytometry. In this experiment the bio-struvite production was quantified by measuring the PO₄-P after isolation of the bio-struvite with differential density centrifugation. This method was considered more accurate as it allowed the quantification of bio-struvite crystals <10 µm.

Two-stage incubation experiments

In the one-stage incubation experiments the bio-struvite production was very low. To understand these results, a two-stage incubation experiment was completed: the first stage aimed at promoting growth of *B. antiquum* by adding acetate and NaCl to the sludge dewatering liquors. The second stage aimed at bio-struvite production with no addition of NaCl.

In the first stage, acetate was added at 0, 281, 562, 1124, and 1686 mg COD/L (as acetate) and NaCl was added at 3.0% w/v. After 3 days of incubation the liquors were centrifuged (Sanyo MSE Falcon 6/300 centrifuge, 2400g, 10 min), the supernatant sludge dewatering liquors were collected, and replaced with sludge dewatering liquors with acetate (equivalent to 281 mg COD/L), without NaCl addition. Control tests were also prepared without acetate or NaCl, or addition of *B. antiquum* to assess spontaneous struvite precipitation and microbial contamination, respectively. Samples were taken daily to measure the growth rate of *B. antiquum* using flow cytometry. At the end of the incubation period, bio-struvite produced was filtered for identification using electron microscopy. The bio-struvite production was quantified by measuring the PO₄-P after isolation of the bio-struvite with differential density centrifugation.

Sample analysis and analytical methods

Total phosphorus (TP), and COD were measured using Merck cell test kit according to the manufacturer instructions. Magnesium was analysed using an atomic absorption

spectrophotometer (Analyst 800, Perkin Elmer Ltd, Beaconsfield, UK) equipped with an air/acetylene burner system. The pH was measured with a Fisherbrand hydrous 300 pH meter (Fisher Scientific, Loughborough, UK) immediately after sampling. Ammonia and PO_4 were measured using a Smartchem 200 discrete analyser according to the manufacturer instruction (Labmedics, Abingdon, UK).

The growth rates of the selected bacteria were calculated from intact cell counts measured daily using flow cytometry. Intact cells counts were measured using a SYBR Green I and propidium iodide dye mixture with an incubation period of 11 min at 37°C and following the procedure detailed in Lipphaus et al. [17].

In order to identify and quantify the bio-struvite produced, the sludge dewatering liquors samples were vacuum-filtered through a previously dried (2 hours, 37°C), and weighted, 10 μm aperture nylon mesh sheet (Plastok Associates, Birkenhead, UK). The crystals were washed with a small quantity of washing water (deionized water adjusted to pH 10 with 1M NaOH) and allowed to dry at 37°C for 2 hours before being weighed. The crystals were identified using high resolution scanning electron microscopy (SEM) with energy dispersive X-ray spectroscopy (EDX) (scanning electron microscope XL 30 SFEG, Phillips, The Netherlands).

In order to account for bio-struvite crystals smaller than 10 μm , a differential density centrifugation method was applied [18]. This method allows the separation of liquids (and particles) according to their density. The density of the sludge dewatering liquors was assumed similar to water (1 kg/L); bacterial cells and proteins have relative density 1.1 kg/L and 1.3, respectively [19], and struvite crystals have relative density of 1.7 kg/L [3]. A sucrose solution (2000 g/L; density of 1.3 kg/L) was layered at the bottom on a centrifuge tube (5 mL) and the sludge dewatering liquors were added on top. After centrifugation for 10 min (Sanyo MSE Falcon 6/300 centrifuge, 2400g), the supernatant, made up of sludge dewatering liquors and bacterial cells, was discarded and removed with 3–4 mL of the sucrose layer. The remainder was dissolved with 10 mL of 0.05M HCl and the phosphate content quantified and used to estimate the amount of bio-struvite produced.

Results and Discussion

The sludge dewatering liquors used in this study were analysed for typical wastewater quality parameters across the different samples collected (Table 3). The COD concentrations were rather stable at around 455 ± 12 mg/L. The measured nutrient concentrations were 882 ± 31 mg $\text{NH}_4\text{-N/L}$, 33 ± 5 mg $\text{PO}_4\text{-P/L}$ and 55 ± 9 mg Mg^{2+}/L with a pH of 7.9 ± 0.1 . Existing literature on sludge dewatering liquors originated from biological nutrient removal sites, indicated lower $\text{NH}_4\text{-N}$ concentrations at $551 - 610$ mg $\text{NH}_4\text{-N/L}$ and Mg^{2+} at $11.2 - 29.2$ mg Mg^{2+}/L but higher phosphate at 39 mg $\text{PO}_4\text{-P/L}$, up to 167 mg $\text{PO}_4\text{-P/L}$ [20,21]. Hence the sludge dewatering liquors used in this study had lower $\text{PO}_4\text{-P}$ concentrations than typically found in sludge dewatering liquors originated from biological nutrient removal sites.

The PB experiment was carried out to screen the impact of selected factors: Mg^{2+} , $\text{NH}_4\text{-N}$, $\text{PO}_4\text{-P}$, Ca^{2+} , NaCl and two carbon sources (a readily available source - acetate and a more complex form of carbon - oleic acid), on the growth rate of *B. antiquum* on sludge dewatering liquors to obtain a first approximation linear model. The growth rates observed ranged from 0.50 to 3.44 1/d with the control test (Test 1) having a growth rate of 0.93 1/d (Table 4). The significance of each factor was assessed by a multi variance analysis of the fitted model of growth rate response (Table 5). The fitted model was found to be have a significant correlation of 98% (r^2 – adjusted for the degrees of freedom) with a mean absolute error of 0.06, and a global p -value of 0.03%. These values indicate a very low probability that the results obtained could have occurred by random chance, and indicate that the fitted model explains >98% of the variability observed in the growth rate.

The highest growth rate was obtained when high levels of Mg^{2+} , $\text{NH}_4\text{-N}$, $\text{PO}_4\text{-P}$, NaCl, acetate and oleic acid and low levels of Ca^{2+} , were present in the liquors. Both acetate and oleic acid showed a significant and comparable impact on the growth rate of *B. antiquum* with acetate having a better response ($\mu = 1.92$ 1/d) than oleic acid ($\mu = 1.77$ 1/d). The addition of a carbon source in WWTPs, is a common practice in denitrification and enhanced biological phosphate removal processes, in order to stimulate the proliferation of selected bacteria such as denitrifiers and phosphorus accumulating organisms [22,23]. A similar approach might also benefit the growth of *B. antiquum*. The addition of NaCl at a rate of 6% w/v showed a

positive effect on the growth rate ($\mu = 1.62$ 1/d) and can possibly be used as a selective pressure to create a process environment where *B. antiquum* can outcompete the indigenous bacteria, and thus remain in stable concentrations to allow using sludge dewatering liquors without the need for sterilization.

The first order model, obtained in the screening experiment functioned as an initial approximation of the growth rate of *B. antiquum* as a function of the factors tested. To further optimize the growth response, the model space was additionally explored following the PSA method. Hence, increased amounts of acetate (+562 mg COD/L) and of NaCl (+1.5% w/v), were tested. The model was not further optimized in terms of Ca^{2+} or NH_4 concentration given that controlling these factors seems impractical in a WWTP.

The results for the PSA experiment showed that the conditions that resulted in the highest growth rate, 3.32 1/d, were found with 3.0% w/v NaCl and 1124 mg COD/L as acetate (Table 6). Test 1 and Test 3 followed with the 2nd and 3rd highest growth rates of 2.87 and 2.75 1/d, respectively. The remaining observed growth rates were also well within the range observed in the screening experiment of 0.50 to 3.44 1/d. This indicated that the factors required for maximum growth rate were close to the conditions found on Test 2 (3.0% w/v NaCl and 1124 mg COD/L as acetate). A CCD experiment was used to assess the main effects and interactions of acetate and NaCl around a central point with 3.0% w/v NaCl and 1124 mg COD/L as acetate. The growth rates observed were between 2.43 – 3.20 1/d and statistically similar (mean at the central point was $\mu = 2.75 \pm 0.08$ 1/d). These results demonstrate that the maximum growth rate measured could be obtained at a range of conditions tested, indicating that *B. antiquum* resilience and flexibility. This can be seen as an important advantage allowing for flexibility on the design of a bio-struvite production process as high growth rates can be obtained for NaCl and acetate concentrations within $3 \pm 1.5\%$ and 1124 ± 562 mg COD/L as acetate, respectively.

The *B. antiquum* growth rate of 3.44 1/d was 60 fold higher than previously reported at 0.05 1/d [6]. Nevertheless, the lower growth rate was estimated using turbidity measurements and no addition of extra carbon source or NaCl, which could potentially explain the difference in results.

When comparing the growth rates of *B. antiquum* in this study ($\mu = 3.44$ 1/d) with other bacteria commonly found in WWTPs, it can be observed that *B. antiquum* is relatively a fast growing organism (Figure 1). Heterotrophic bacteria growing in activated sludge systems have been reported to have growth rates varying between 1 – 7 1/d, both in domestic and several industrial wastewaters, and growth rates of up to 13 1/d in synthetic wastewater [24,25]. Heterotrophic denitrification bacteria were reported to grow rates at 3.7 1/d when using acetate as carbon source, and above 1.2 1/d with methanol [26]. Even without the use of acetate of NaCl, *B. antiquum* growth rate ($\mu = 0.9 - 1.21$ 1/d) in sludge dewatering liquors was high relative to reported growth rates of nitrifying bacteria ($\mu = 0.2 - 1$ 1/d), phosphorus removal bacteria ($\mu = 0.1 - 0.7$ 1/d) [25] and Anammox ($\mu = 0.01 - 0.33$ 1/d). All these bacteria which have been successfully applied is commercially viable biological process for the treatment of wastewater and sludge dewatering liquors [27,28]. This was accomplished through application of processes and reactors with particular engineered operational conditions that work as a selective pressure limiting other competing microorganisms and allow for them to proliferate in open mixed-culture conditions [11,22].

Bio-struvite production

Visual inspection of the tests in the screening and the PSA experiments indicated that the formation of bio-struvite was occurring but was not associated with the growth rates. In the CCD experiment, the quantity of bio-struvite recovered in the inoculated tests dosed with NaCl and acetate (10 ± 6 mg/L) was below the recovered in the un-inoculated control tests (113.8 ± 26.6 mg/L). These results implied that the application of the optimization factors prevented the formation of bio-struvite.

The effects of adding separate different quantities of NaCl or acetate to sludge dewatering liquors were tested (NaCl/acetate experiment). It was observed that *B. antiquum* was keeping viable in all tests, with considerably higher cells counts in the tests with added acetate: 11 – 28x more cells than in the inoculum, compared to 2x more in tests dosed with NaCl alone (Figure 2). Bio-struvite was formed in all tests supplemented with only acetate (9.6 – 21.5 mg P/L) and not in the tests dosed with NaCl (0.8 – 1.7 mg P/L). When both NaCl and acetate were added the cell counts were comparable to the growth in the tests with acetate (23x more

than in the inoculum) but the bio-struvite production was similar to the tests with NaCl alone (1.2 mg P/L). The results here support that was the NaCl, and not acetate, that prevented the formation of bio-struvite in sludge dewatering liquors dosed with both NaCl and acetate. Organic substances as humic and citric acids have been shown to inhibit struvite formation [29,30]. And acetate has been reported to delay the precipitation of struvite at more than 5 mM (equiv. 321 mg COD/L), but the effect was not noticeable after 25 min [31] a small time interval when compared to the incubation times tested here. The solubility of struvite has been found to not change significantly at NaCl concentrations up to 60mM (equiv. 0.35% w/v) [32]. But the induction time for the precipitation of struvite in low $\text{NH}_4\text{-N}$ synthetic wastewater was reported to increase at sodium concentrations above 50mM [33]. In the current study, NaCl was used at 1.5 to 4.5% w/v, hence 5 fold higher than the concentration of NaCl that was reported to affect chemical struvite precipitation. In a study investigating the occurrence of bio-mineralization in artificial marine-salts media by halophilic bacteria, increasing salt concentrations (from 2.5 to 20% w/v) was reported to lead to minerals of smaller size, and to increase the time required for precipitation from 3 to 15 days [34]. Although biomineralization mechanisms may be able to selectively change specific micro-environments independently of the macroscopic environmental conditions [8], results here showed that NaCl prevented bio-struvite formation in the optimized sludge dewatering liquors. Hence the growth rate of *B. antiquum* in sludge dewatering liquors can be optimized by dosing acetate and NaCl, but the second must not be present for the formation of bio-struvite to occur.

An experiment was carried to assess the production of bio-struvite in two stages. A first stage of 3 days, used to promote growth of the selected bacteria with the addition of acetate and NaCl, was followed by a second stage of 5 days without added NaCl. Acetate in stage 1 was tested at different initial concentrations, and the addition of extra acetate in the second stage (281 mg COD/L) was also tested. Bio-struvite was formed in all tests but for those without the addition of acetate in either of the stages (Figure 3). This confirmed that replacing sludge dewatering liquors dosed with NaCl and acetate by sludge dewatering liquors without NaCl allowed for the formation of bio-struvite. The presence of bio-struvite was confirmed with energy-dispersive X-ray spectroscopy. The spectra obtained matched the spectra expected for

struvite crystals (Figure 4d), and the morphology of the bio-struvite crystals, observed in the electron microscope, was found to follow characteristic prismatic, tabular, and twinned-crystal habit (Figure 4) similar to the morphologies found in other published reports on struvite [7,29–31].

In the tests where no extra acetate was added in the second stage of the two stage experiment, when the conditions in stage 1 were richer (in acetate) the bio-struvite production was higher (Figure 3b). With no acetate added (Treatment A), no bio-struvite was produced (0.0 ± 0.6 mg P/L), and with 1686 mg COD/L of acetate (Treatment E), 5.7 ± 0.4 mg P/L of bio-struvite were produced. This suggests that a form of accumulation was taking place, with resources obtained in stage 1 being carried to stage 2. This accumulation enabled *B. antiquum* to get to the stage 2 and produce bio-struvite.

Cell counts in stage 2 for the tests where no extra acetate was added in stage 2 of the two stage experiment (from 4.1×10^8 to 1.2×10^9 cells/mL, Figure 3b) were similar to the cell counts obtained in the one stage experiment (from 5.6×10^8 to 1.4×10^9 cells/mL, Figure 2b). However the bio-struvite produced did not match a similar trend. In the one stage experiment, more acetate (from 562 to 2248 mg COD/L) lead to less bio-struvite (from 21.5 to 9.6 mg P/L, respectively, Figure 2a). Whilst in the two stage experiment, with no extra acetate added in stage 2, more acetate (0 to 1686 mg COD/L, added in stage 1) lead to higher bio-struvite production (from 0.0 to 5.7 mg P/L, respectively, Figure 3b).

Regardless of the acetate treatment in stage 1, in the tests supplemented with extra acetate (281 mg COD/L) in stage 2 of the two-stage experiment, the bio-struvite production reached a plateau of 9.0 ± 1.4 mg P/L (Figure 3c), even in the tests where no acetate was added in the first stage (9.6 ± 0.4 mg P/L). The addition of acetate in the second stage contributed for bio-struvite production whilst the addition of acetate in the first stage was not essential for bio-struvite production.

It is possible that bio-struvite formation was associated with the end of the exponential growth phase. In the one stage experiment, likely more acetate translated to a longer growth phase, possibly with the accumulation of factors that can be seen as making for healthier cells. In the

case of the two stage incubation, the exponential growth phase was interrupted to start the second stage, a change that can be expected to stress the bacteria cells. The production of secondary metabolites, as antibiotics, is associated with the end of the exponential growth phase [35]. Classical methods to increase the production of secondary metabolites involve the manipulation of the culture conditions and biological stress responses [36]. Hence the differences observed can be explained if bio-struvite is the result of secondary metabolism of *B. antiquum*.

Conclusions

Biological processes used in conventional wastewater treatment are typically done in open mixed-culture conditions. Ideally, a bio-struvite production process should be done in open mixed-culture conditions. To allow the stable growth of the bio-struvite bacteria *B. antiquum* in open mixed-culture conditions, a process needs to be designed in a way that allows *B. antiquum* to grow at a faster pace than other microorganisms present in the sludge dewatering liquors. The goal of this work was to find the optimal growth rate of *B. antiquum* in sludge dewatering liquors as a function of factors as Mg^{2+} , NH_4-N , PO_4-P , Ca^{2+} , NaCl and two carbon sources: acetate (ready available) and oleic acid (complex form of carbon); and to assess the impact of the factors responsible for the observed optimal growth on bio-struvite production.

Acetic acid, oleic acid, NaCl, and NH_4 were shown to have a positive impact on the growth rate of *B. antiquum* with average growth rates of 1.92, 1.77, 1.57, 1.69 1/d, respectively, in the tests with high levels. And Ca^{2+} was found to have a negative impact (0.95 1/d). Controlling the content of NH_4 and Ca^{2+} in sludge dewatering liquors, in a full-scale WWTP, to favour the growth rate of *B. antiquum*, was considered unpractical but insight was gained on their impact on *B. antiquum* growth rate.

The growth rate (μ) of *B. antiquum* in sludge dewatering liquors was 0.93 – 1.21 1/d but this could be increased by 3 fold to 3.44 1/d when supplementing the sludge dewatering liquors with acetate (1124 mg COD/L) and NaCl (3.0% w/v).

However NaCl at 3.0% w/v was found to hinder the biomineralization of the bio-struvite implying that the sludge dewatering liquors can be dosed with acetate and NaCl to improve the growth rate, but that NaCl must not be present to allow the formation of bio struvite. Hence, both growth and bio-struvite production could be promoted by establishing a 2 stage process. The growth stage would combine the sludge dewatering liquors with acetate and NaCl, followed by second stage for bio-struvite production with just acetate dosing.

The fact that the growth rate of *B. antiquum* in sludge dewatering liquors can be made to reach 3.44 1/d broadens the probability of finding conditions in sludge dewatering liquors, or other wastewater streams, where *B. antiquum* can be used to produce bio-struvite and recover phosphorus from wastewater streams in open mixed-culture conditions.

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Figure captions

Figure 1 Comparison of the growth rates of *B. antiquum* in sludge dewatering liquors (◇, non-optimized; ◆, optimized with 3.0% w/v NaCl and 1124 mg COD/L as acetate) with the growth rate range of values found in published literature for heterotrophic bacteria in activated sludge systems, heterotrophic denitrifying bacteria, nitrification bacteria, enhanced biological phosphorus removal (EBPR) bacteria, and Anammox bacteria [23–25,27].

Figure 2 Bio-struvite production (a) and cell counts (b) after incubating *B. antiquum* for 6 days in sludge dewatering liquors supplemented with 1.5, 3.0, 4.5, and 6.0% w/v of NaCl, and 562, 1124, 1686, and 2248 mg COD/L of acetate. Error bars detail the standard error of replicate tests.

Figure 3 Maximum cell counts during incubation and bio-struvite production above control tests in the two-stage incubation experiment: (a) stage 1 cell counts when incubating *B. antiquum* in sludge dewatering liquors with 3.0% w/v NaCl and different concentrations of acetate (Treatments A:0, B:281, C:562, D:1124, and E:1686 mg COD/L); (b) stage 2 cell counts and bio-struvite production after incubating *B. antiquum* cells collected from stage 1, in sludge dewatering liquors with no NaCl and no acetate; and (c) stage 2 cell counts and bio-struvite production after incubating *B. antiquum* cells collected from stage 1, in sludge dewatering liquors with no NaCl and with 281 mg COD/L of acetate. T0 details the cell count at time zero, after inoculating *B. antiquum* from starter cultures. Error bars detail the standard error of replicate tests.

Figure 4 Electron scanning microscope photos of the bio-struvite collected after the two-stage experiment: stage 1 incubated *B. antiquum* for 3 days in sludge dewatering liquors with 3.0% w/v NaCl and 5 different concentrations of acetate, followed by stage 2 that incubated for 5

days *B. antiquum* cells collected from stage 1, in sludge dewatering liquors without NaCl, and 2 levels of acetate: (a) no acetate in stage 1, followed by 281 mg COD/L of acetate in stage 2; (b) 1124 mg COD/L in stage 1, followed by 281 mg COD/L of acetate in stage 2; (c) 1686 mg COD/L of acetate in stage 1, followed by no acetate in stage 2. Energy-dispersive X-ray micro-analysis spectrum of site 33 highlighted in photo (a) is characteristic struvite crystals.

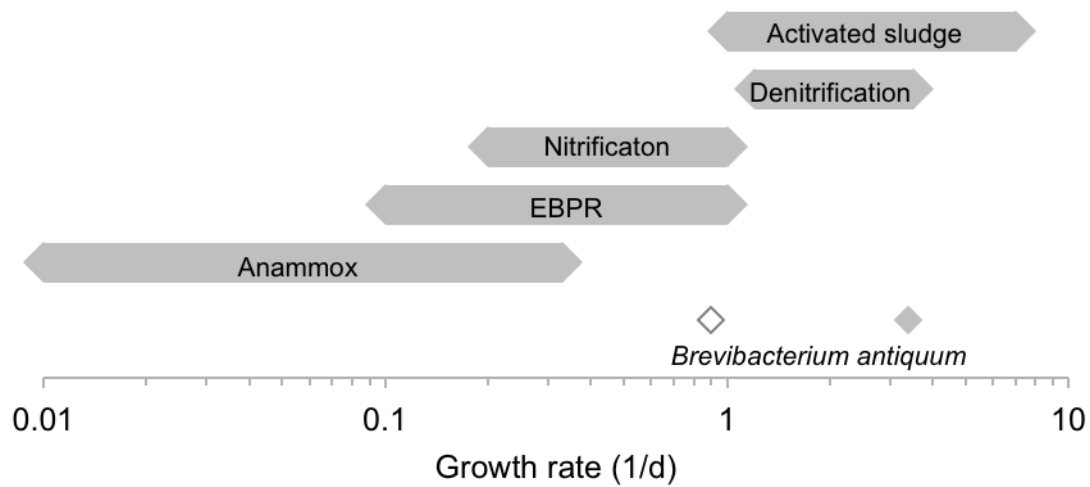


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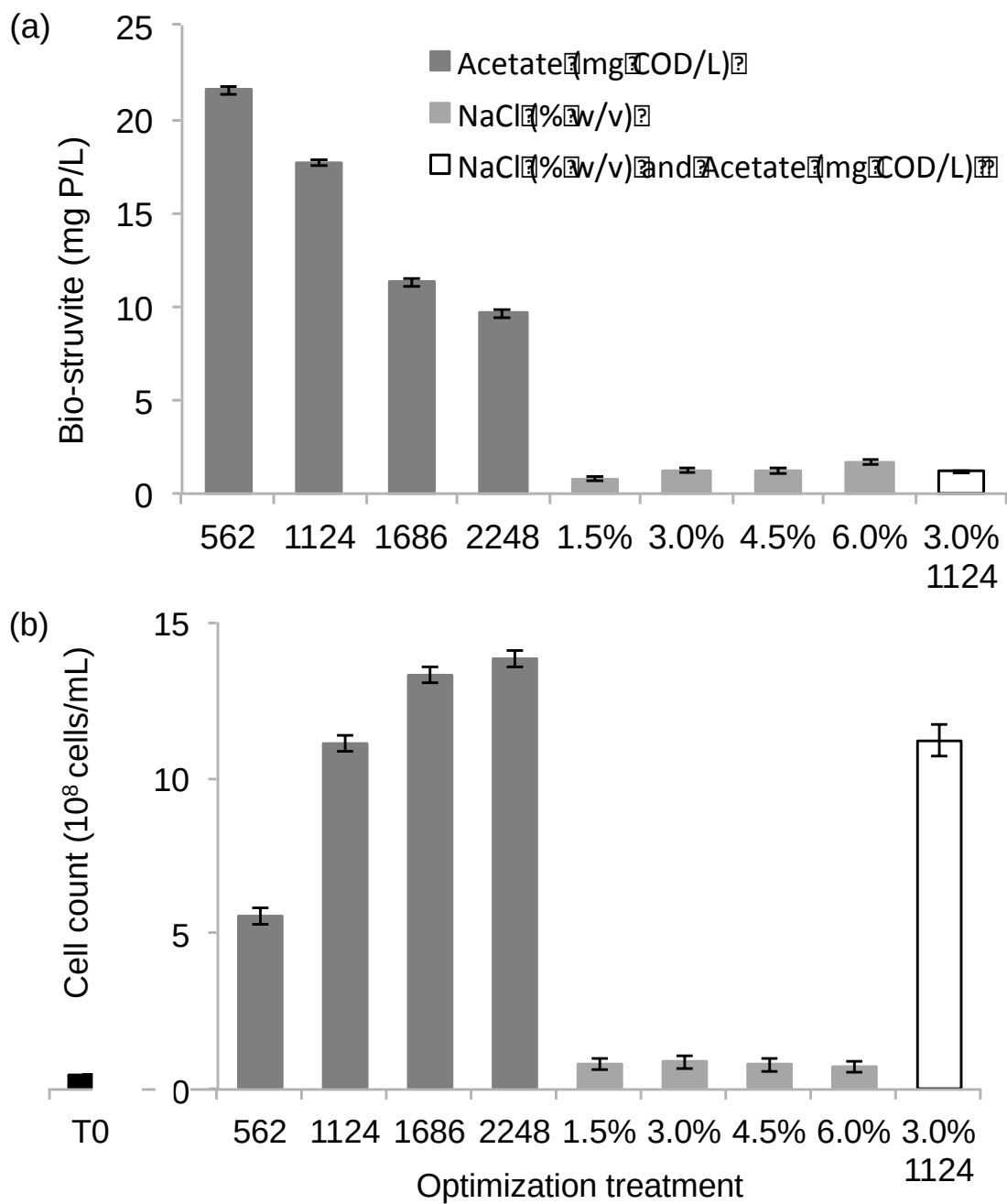


Figure 2 Bio-struvite production (a) and cell counts (b) after incubating *B. antiquum* for 6 days in sludge dewatering liquors supplemented with 1.5, 3.0, 4.5, and 6.0% w/v of NaCl, and 562, 1124, 1686, and 2248 mg COD/L of acetate. Error bars detail the standard error of replicate tests.

Stage 1

B. antiquum incubated for 3 days in sludge dewatering liquors with NaCl (3% w/v)

Stage 2

B. antiquum cells from stage 1 incubated for 5 days in sludge dewatering liquors (no NaCl)

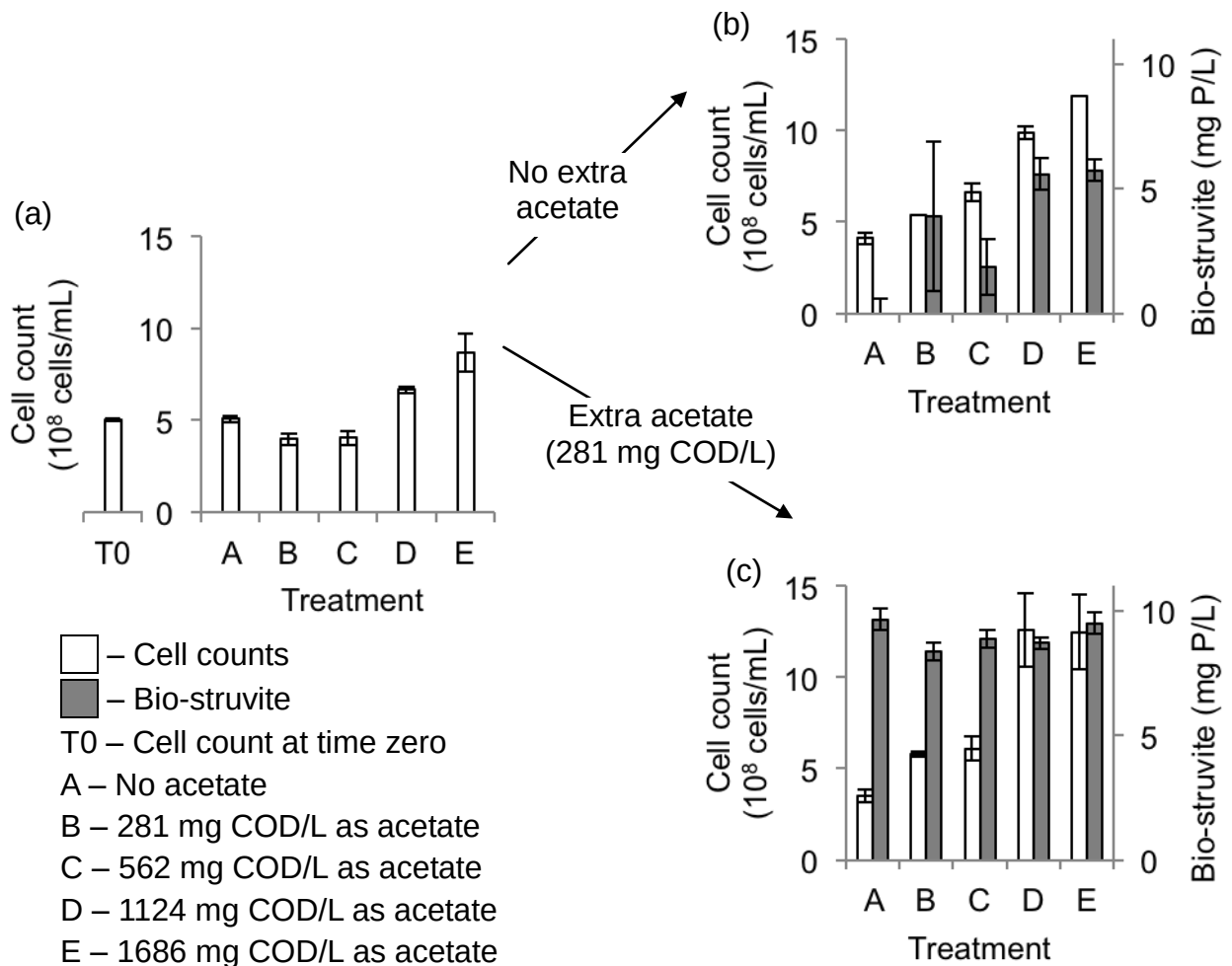


Figure 3 Maximum cell counts during incubation and bio-struvite production above control tests in the two-stage incubation experiment: (a) stage 1 cell counts when incubating *B. antiquum* in sludge dewatering liquors with 3.0% w/v NaCl and different concentrations of acetate (Treatments A:0, B:281, C:562, D:1124, and E:1686 mg COD/L); (b) stage 2 cell counts and bio-struvite production after incubating *B. antiquum* cells collected from stage 1, in sludge dewatering liquors with no NaCl and no acetate; and (c) stage 2 cell counts and bio-struvite production after incubating *B. antiquum* cells collected from stage 1, in sludge dewatering liquors with no NaCl and with 281 mg COD/L of acetate. T0 details the cell count

at time zero, after inoculating *B. antiquum* from starter cultures. Error bars detail the standard error of replicate tests.

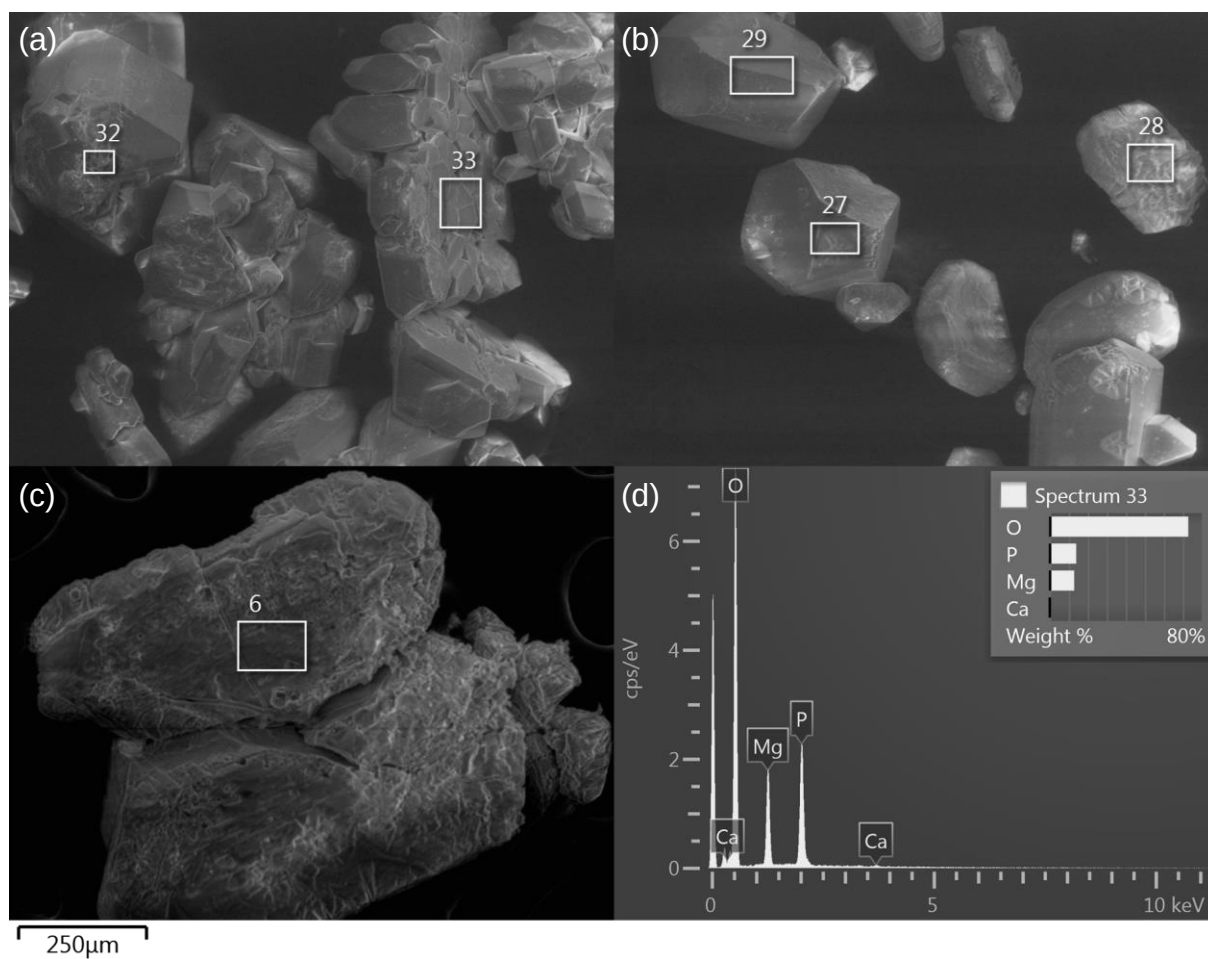


Figure 4 Electron scanning microscope photos of the bio-struvite collected after the two-stage experiment: stage 1 incubated *B. antiquum* for 3 days in sludge dewatering liquors with 3.0% w/v NaCl and 5 different concentrations of acetate, followed by stage 2 that incubated for 5 days *B. antiquum* cells collected from stage 1, in sludge dewatering liquors without NaCl, and 2 levels of acetate: (a) no acetate in stage 1, followed by 281 mg COD/L of acetate in stage 2; (b) 1124 mg COD/L in stage 1, followed by 281 mg COD/L of acetate in stage 2; (c) 1686 mg COD/L of acetate in stage 1, followed by no acetate in stage 2. Energy-dispersive X-ray micro-analysis spectrum of site 33 highlighted in photo (a) is characteristic struvite crystals.

Table 1 Factors and levels tested in the screening experiment.

Factor	Low level (-)	High level (+)
Acetic acid	(na)	890 μ L/L from 99.8% Acetic acid (Acros Organics). Equivalent to 1000 mg COD/L
Ammonium (NH ₄ -N)	510 mg N/L	839 mg N/L
Calcium (Ca ²⁺)	(na)	340 mg/L from 99% anhydrous CaSO ₄ (Acros Organics). Increased 100 mg Ca ²⁺ /L
Magnesium (Mg ²⁺)	66 mg/L	300 μ L/L from a 365 mg/L solution of MgSO ₄ ·7H ₂ O (Fisher BioReagents). Final conc. of 78 mg/L
Oleic acid	(na)	387 μ L/L from 97% Oleic acid (Acros Organics). Equivalent to 1000 mg COD/L
Phosphate (PO ₄ -P)	13 mg P/L	1000 μ L/L from a 77 g P/L stock solution of KH ₂ PO ₄ /K ₂ HPO ₄ . Final conc. of 90 mg P/L
Sodium chloride (NaCl)	(na)	6% (w/v) from 99.0% NaCl (Fisher BioReagents)

na - not altered, maintaining the original concentration in the sludge dewatering liquors.

Table 2 Plackett–Burman experimental design of the screening experiment detailing the high (–) and low (+) levels of the different factors tested.

Factor	Test											
	1	2	3	4	5	6	7	8	9	10	11	12
Oleic acid	–	–	–	–	–	–	+	+	+	+	+	+
Acetic acid	–	–	–	+	+	+	–	–	–	+	+	+
Ammonium (NH ₄ -N)	+	–	+	–	+	–	–	+	–	+	+	–
Calcium (Ca ²⁺)	–	–	+	–	+	+	–	+	+	–	–	+
Magnesium (Mg ²⁺)	–	–	+	+	–	+	+	+	–	–	+	–
Phosphate (PO ₄ -P)	–	+	+	–	+	–	+	–	–	–	+	+
Sodium chloride (NaCl)	–	+	+	–	–	+	–	–	+	+	+	–

Table 3 Characteristics of the sludge dewatering liquors collected from a full scale site (average $\pm$ standard error).

	pH	COD (mg/L)	NH₄-N (mg N/L)	PO₄-P (mg P/L)	Mg²⁺ (mg/L)
Screening experiment	8.1 $\pm$ 0.1	440 $\pm$ 6	839 $\pm$ 1	14 $\pm$ 1	66 $\pm$ 2
PSA experiment	8.0 $\pm$ 0.1	482 $\pm$ 1	941 $\pm$ 4	32 $\pm$ 1	n.d.
CCD experiment	8.0 $\pm$ 0.1	479 $\pm$ 1	866 $\pm$ 10	38 $\pm$ 1	33 $\pm$ 2
Salt/Acetate experiment	7.8 $\pm$ 0.1	458 $\pm$ 1	n.d.	40 $\pm$ 1	46 $\pm$ 2
Bio-struvite production experiment	7.8 $\pm$ 0.1	418 $\pm$ 4	n.d.	41 $\pm$ 1	74 $\pm$ 2

PSA, path of steepest ascent method

CCD, central composite experimental design

n.d., not determined.

Table 4 Maximum observed growth rate of *B. antiquum* for each test of the screening experiment.

	Test											
	1	2	3	4	5	6	7	8	9	10	11	12
Growth rate (μ , 1/d)	0.93	0.61	0.74	1.36	0.99	1.11	0.99	1.04	0.50	3.32	3.44	1.34

Table 5 Multiple regression analysis of the screening experiment towards the response variable growth rate.

Parameter	Contribution to growth rate (1/d)	<i>p</i>-value (%)
Oleic acid	0.41	0.04
Acetic acid	0.56	0.01
Calcium	−0.41	0.04
Sodium chloride	0.26	0.25
Phosphate	−0.01	75.85
Ammonium	0.38	0.06
Magnesium	0.08	9.55
Model constant ^a	1.36	—

^a Parameter-independent component of the regression fitted model.

Table 6 Maximum observed growth rate of *B. antiquum* for each test on the path of steepest ascent of the linear model identified on the screening experiment. Each step adds 1.5% (w/v) of NaCl and 562 mg COD/L as acetate.

	Test										
	0	1	2	3	4	5	6	7	8	9	10
Growth rate (μ , 1/d)	1.21 $\pm$ 0.25 ^a	2.75	3.32	2.87	2.39	2.73	2.09	1.61	1.23	1.21	0.80

^a standard error of replicate tests.



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Understanding the growth of the bio-struvite production *Brevibacterium antiquum* in sludge liquors

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