

Facile Synthesis of Ultrahigh-Surface-Area Hollow Carbon Nanospheres and their Application in Lithium-Sulfur Batteries

S. Zeng, Y. Yao, L. Huang, H. Wu, B. Peng, Q. Zhang, X. Li, L. Yu, S. Liu, W. Tu, T. Lan, X. Zeng, J. Zou

Abstract

Hollow carbon nanospheres (HCNs) with specific surface areas up to 2949 m² g⁻¹ and pore volume up to 2.9 cm³ g⁻¹ were successfully synthesized from polyaniline-co-polypyrrole hollow nanospheres by carbonization and CO₂ activation. The cavity diameter and wall thickness of HCNs can be easily controlled by activation time. Owing to their large inner cavity and enclosed structure, HCNs are desirable carriers for encapsulating sulfur. To better understand the effects of pore characteristics and sulfur contents on the performances of lithium-sulfur batteries, three composites of HCNs and sulfur are prepared and studied in detail. The composites of HCNs with moderate specific surface areas and suitable sulfur content present a better performance. The first discharge capacity of this composite reaches 1401 mAh g⁻¹ at 0.2 C. Even after 200 cycles, the discharge capacity remains at 626 mAh g⁻¹.

Introduction

Porous carbon materials have been widely used in many fields because of their high conductivity, high specific surface area (SSAs), low cost, and easy availability. In particular, they have been applied as electrode host materials in energy storage devices. To better accommodate the active materials, porous carbon materials have been made into various morphologies such as carbon sphere, carbon nanotube, carbon nanosheet, 3D porous carbon, and other forms.¹⁻⁶ Among various morphologies of carbon materials, carbon nanospheres (CNS) have attracted much academic and industrial attention due to their regular geometry, good liquidity, tunable porosity, and controllable particle size distribution.⁷⁻⁹ Compared with CNS, hollow carbon nanospheres (HCNs) have larger internal cavities which provide a unique storage space or relatively closed reaction environment.^{10, 11} The SSAs and pore volume of HCNs are significantly important because they affect the loading of other objects. However, the previous reports have shown that direct carbonization of precursors can hardly obtain carbon nanospheres with high SSAs (>1500 m² g⁻¹).¹²⁻¹⁵ Surprisingly, Xu et al. report a facile method to obtain ultrahigh-surface-area HCNs by simple carbonization of polyaniline-co-polypyrrole (PACP) hollow spheres without tedious templating and activation procedures.¹⁶ According to this work, we tried to repeat the synthesis of HCNs with high SSAs but unfortunately were not successful. Most SSAs of obtained HCNs are very low and close to the results (610 m² g⁻¹) of Ref. ¹², except for one sample that is prepared by carbonizing a small amount of PACP (0.5 g). This sample has a carbon yield of 4 %, which is much lower than the yields of other samples (20~30 %). Combining all these results, we deduce that the direct carbonization of PACP could only prepare HCNs with low SSAs and the reported ultrahigh surface area of HCNs is a result of activation by traces of water, CO₂, and O₂. Actually, these components can hardly be completely removed before carbonization. Moreover, the

carbonizations of PACP will produce water and CO₂ that will remain in the furnace for quite a time. Because the contents of these components are very low, the activation method reported by Xu et al. needs a long time ($\approx 6\text{--}20$ h) and high temperature ($\approx 900\text{--}1000$ °C) to synthesize HCNs with high SSAs. In addition, the ratio of activator to PACP is affected by the ratio of the volume of furnace hearth to the mass of PACP and the clean degree of the furnace hearth, which results in the uncontrollability and non-universality of this method. Accordingly, activation is needed to synthesize HCNs with high SSAs. Among various activation methods, CO₂ activation is a relatively mild process that could partially retain the nanostructure of the raw materials. Therefore, we used CO₂ activation to increase the surface area of HCNs.

It is known that elemental sulfur exhibits a high theoretical capacity (1675 mAh g⁻¹) and energy density (2567 Wh kg⁻¹), which are much higher than those of conventional inorganic metal-based lithium-ion batteries.¹⁷⁻²¹ Moreover, sulfur as a cathode material also has other advantages such as low cost and environmentally friendliness. However, Li-S batteries suffer from some major problems that include poor conductivity of sulfur (5×10^{-30} S cm⁻¹) and discharge product Li₂S, serious dissolution of intermediate polysulfides with a shuttling effect, and volumetric expansion (76 %) in the discharge processes.^{17, 22-25} These problems result in low specific discharge capacity, poor cyclability, severe self-charge and deteriorated rate capability.²⁶⁻²⁸ It is therefore desirable to design new materials with high sulfur contents, high specific capacity, and good cycle performance. One of the most widely adopted approaches is to encapsulate sulfur within porous carbon because of its high conductivity, high surface area, and pore volume. Among various porous carbons, HCNs with high SSAs are ideal carriers for loading sulfur because the stable carbon shells have good elasticity to effectively accommodate the strain of volume change during extraction-insertion of lithium ions and provide relatively closed reaction environment for sulfur converting into polysulfide lithium.²⁹ Therefore, three composites of HCNs and sulfur are prepared and studied in detail. The composites of HCNs with moderate SSAs and low sulfur content show an initial discharge capacity of 1401 mAh g⁻¹ at 0.2 C. Even after 200 cycles, the discharge capacity remains at 626 mAh g⁻¹.

Results and Discussion

As illustrated in Figure 1, ultrahigh SSAs hollow carbon nanospheres are synthesized through a facile polymerization of aniline and pyrrole mixture, followed by calcination of the resultant PACPs and an activation process. Firstly, the PACP were obtained by solution polymerization. The mechanism of forming hollow PACP structure has been discussed in Ref. ³⁰. Secondly, the formed PACP is carbonized at 800 °C leading to the formation of HCNs. HCNs hollow structure is maintained due to the robust conjugated structure of PACP. Finally, the ultrahigh specific surface HCNs-AC were obtained by activating the HCNs with CO₂ at 950 °C. Additionally, the structural parameters of HCNs, such as the carbon shell, SSAs, inner and

outer diameters, etc. can be tuned by changing the activation time at a constant flow rate of CO_2 .

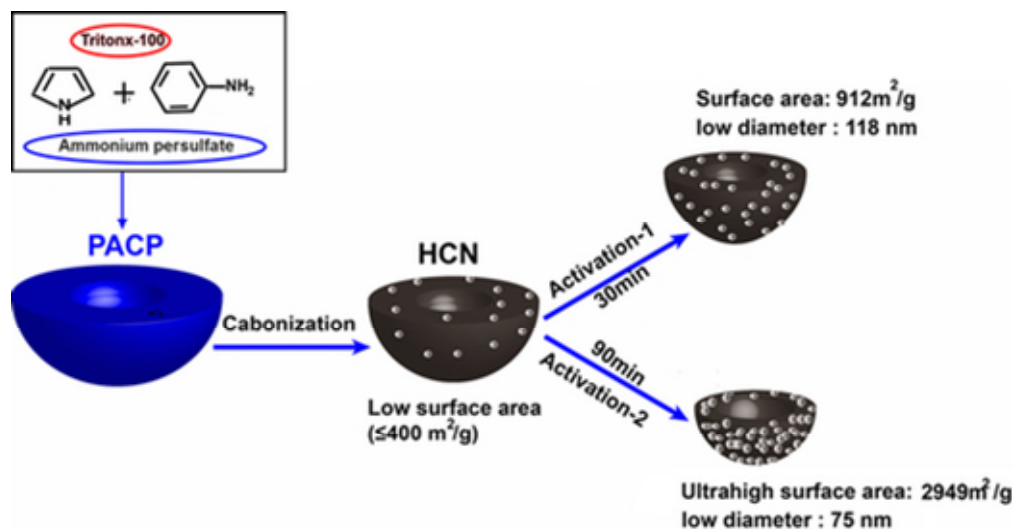


Figure 1 Schematic illustration of formation process of HCNs-AC

The morphologies of PACP, HCNs, and HCNs-AC were investigated by SEM and TEM. As shown in Figure 2 a, a PACP spherical structure with a diameter of about 137 nm was obtained and its internal hollow structure was further observed by the TEM pattern (Figure 2 b). The SEM images of the HCNs are exhibited in Figure 2 c. Obviously, HCNs consist of spherical particles similar to PACP, when it was carbonized at 800 °C. Comparing with PACP, HCNs diameter was reduced. Moreover, HCNs show relatively low SSAs ($119 \text{ m}^2 \text{ g}^{-1}$, Figure S1 in Supporting Information). Thus, it must be noted that a single carbonization process cannot obtain HCNs with high specific surface areas just by controlling the carbonization temperature and times. As we know, metal organic frameworks (MOFs) are often used as precursors to obtain high SAAs carbon materials due to their high SSAs (up to $10\,000 \text{ m}^2 \text{ g}^{-1}$).^{31, 32} Actually, direct carbonization of MOFs can hardly produce the carbonaceous materials with SSAs greater than $2000 \text{ m}^2 \text{ g}^{-1}$. Only by post-treatment of the carbonized product one can obtain ultrahigh SSAs ($>2000 \text{ m}^2 \text{ g}^{-1}$).^{33, 34} It is impossible to obtain HCNs with ultrahigh SSAs by direct carbonization of PACP. In addition, carbon yields as low as 4 % resulted from the direct carbonization process without the activation of water, CO_2 , and O_2 . As shown in Figure S1, the carbon yield maintains at about 20 %, no matter how the carbonization temperature changes. Moreover, the average diameter of all HCNs is similar (Figure S2). N_2 adsorption-desorption isotherm of HCNs under different carbonization conditions are shown in Figure S3. All N_2 adsorption-desorption isotherms indicate a distinct hysteresis loop, that is, a gap between the adsorption branch and the desorption branch. These phenomena strongly indicate the

presence of mesopores.³⁵ The SSAs were calculated based on the BET algorithm. All samples of normal carbonization show a low SSA ($<401 \text{ m}^2 \text{ g}^{-1}$). In other words, the total amount of carbon is not consumed in the carbonization process. However, the HCN-800-20H-10R, obtained by carbonizing 0.5 g of PACP, shows an ultrahigh-surface-area ($>2800 \text{ m}^2 \text{ g}^{-1}$). But the carbon yield is as low as 4 %, which is much less than the average yields (20 %). Thus, we attributed the ultrahigh SSAs to the slow activation by trace amounts of water, CO_2 , and O_2 . Among various activation methods, CO_2 activation is a relatively mild process that could partially retain the nanostructure of the raw materials.³⁶ Therefore, we used CO_2 activation to increase the surface area of HCNs. As shown in Figure 2 d, the average diameter of HCNs-AC is smaller than HCNs and PACP. The TEM images(Figure 2 e)demonstrate the hollow spherical structure of HCNs-AC. In detail, the HCNs activated under a CO_2 flow for $\approx 30\text{--}90$ min generating a different quantity of pores and different SSAs by following chemical reaction [Eq. 1]:

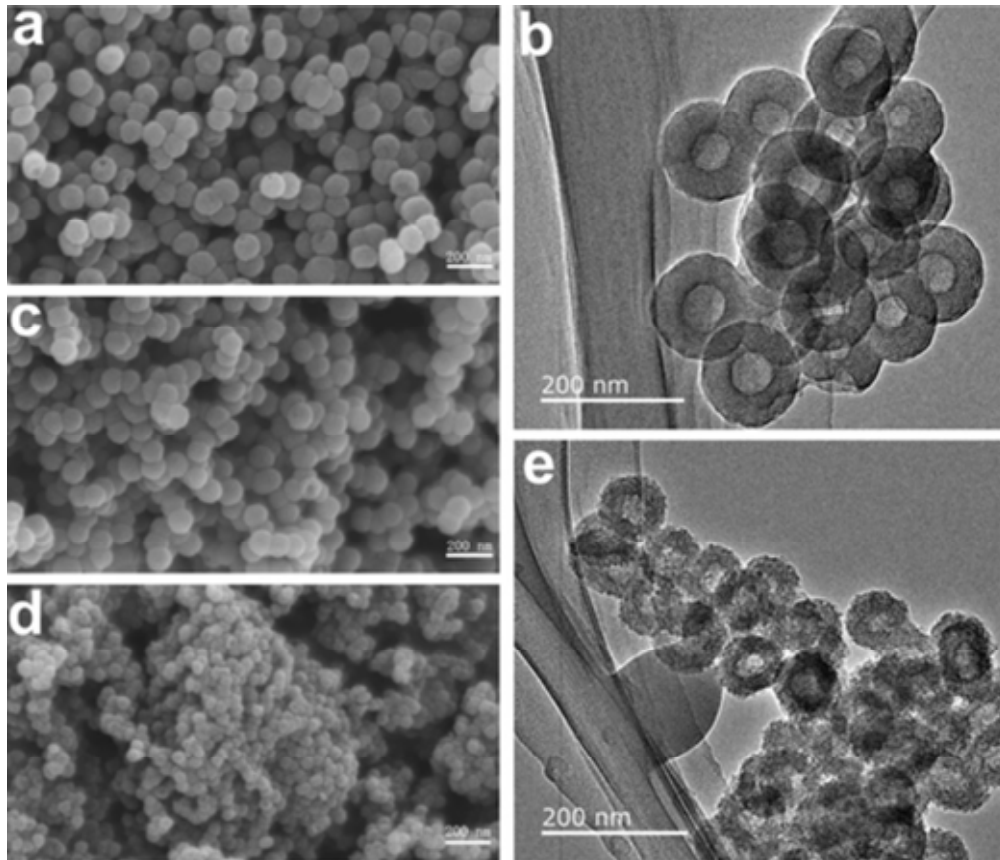


Figure 2 The images of (a,b) PACP, (c) HCN-800-2H10R, (d, e) HCNs-AC90; (a, c, d - SEM, b, e - TEM). All scale-bars are 200 nm.

Remarkably, not all activation conditions can lead to hollow carbon spheres with ultrahigh SSAs. Xu et al. illustrated that the KOH activation cannot result in hollow carbon spheres due to non-uniform activation, as well as uncontrollability.¹⁶ As shown in Figure S4, the outer diameter of hollow spheres was reduced from 137 to 75 nm and the inner diameter from 52 to 33 nm for PACP and HCNs-90, respectively. Moreover, the wall thickness of HCNs-AC90 was drastically decreased from 85 nm for PACP to 42 nm.

To get a further understanding of the structure of the as-prepared PACP, HCNs, and HCNs-AC, XRD and Raman spectroscopy were performed. Figure 3a shows the XRD patterns of PACP that well match with the results of Ref. ³⁰. After carbonization, two characteristic peaks at 24° and 44° (2θ) were observed for HCNs and HCNs-AC30, which correspond to carbon (0 0 2) and (1 0 1) planes, respectively. The HCNs has a relatively high (0 0 2) peak intensity compared to that of HCNs-AC30, indicating a higher degree of graphitization in HCNs than in HCNs-AC30.³⁷ Raman spectra of these samples in Figure 3b further confirm this result. HCNs-AC, especially HCNs-AC90, has a higher D band and lower G band than the non-activated HCNs. The peaks of the D and G bands are centered at ≈ 1364.91 and ≈ 1588.67 cm^{-1} , respectively. The D band is related to the double-resonance Raman process in disordered carbon.³⁸⁻⁴⁰ The intensity of the D band depends on the uniformity of the disordered carbon.⁴¹ The intensity of G band is determined by the graphitic carbon phase.⁴² In order to more accurately characterize the disorder degree of these materials, the ratios of the I_D/I_G of HCN, HCNs-AC30, HCNs-AC60, and HCNs-90 were calculated to be 0.95, 1.00, 1.02, and 1.14, respectively. These data show that disordered carbon was formed and increased with the increase of activation time. In particular, a high I_D/I_G ratio of HCNs-AC90 indicates the generation of a large number of defects, resulting in the presence of numerous pores. Figure 3c further proved the existence of these pores. Figure 3c shows the N_2 adsorption-desorption isotherm curves for PACP, HCNs, and HCNs-AC prepared by different activation times (30, 60, and 90 min). It can be seen that the HCNs-AC90 exhibits the highest N_2 adsorptions in all samples, demonstrating the highest pore volume (up to $2.9 \text{ cm}^3 \text{ g}^{-1}$). Moreover, HCNs-AC90 has more mesopores than other samples, due to its more obvious hysteresis effect at a high relative pressure ranging from 0.5 to 0.99 in N_2 adsorption-desorption.^{43, 44} The pore size distributions of PACP, HCN, and HCNs-AC are shown in Figure 3d. HCNs-AC90 shows a large number of mesopores compared with other materials. HCNs-AC30 is mainly microporous owing to insufficient activation (30 min). These results indicate that the activation times has a significant effect on the SSAs, the nanostructure, and the degree of graphitization of HCNs-AC.

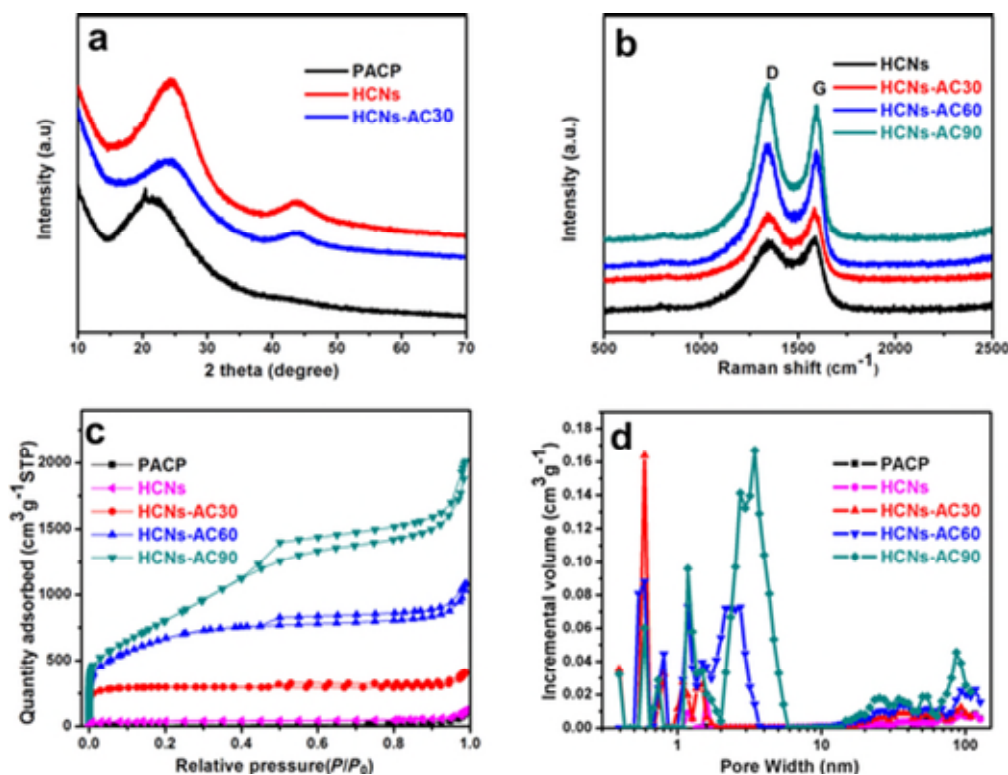


Figure 3 (a) X-ray diffraction patterns of PACP, HCNs and HCNs-AC30. (b) Raman patterns for HCNs and HCNs-AC prepared by different activation time (30, 60 and 90 min). (c) N₂ adsorption-desorption isotherms and (d) pore size distribution of PACP, HCNs and HCNs-AC with different activation time (30, 60 and 90 min).

Figure 4 presents the SEM images and the outer diameter distributions of HCNs-AC prepared by different activation time. It can be clearly seen that the average outward diameter of HCNs-AC decreases gradually with increasing activation time. As the activation time is prolonged, the carbon yields of HCNs-AC30, HCNs-AC60 and HCNs-AC90 are 25, 12.9, and 5 %, respectively (Table. S1). The outer diameter distributions of HCNs-AC30, HCNs-AC60, and HCNs-AC90 are presented in Figure 4 b, d, and f, respectively. When the activation time is 30 minutes, the HCNs-AC average outer diameter is 118 nm and SSAs is 912 m² g⁻¹. In contrast, when activation time is 90 minutes, the HCNs-AC average outer diameter drastically reduced to 76 nm and SSAs is up to 2949 m² g⁻¹. Thus, the activation time can play a dual role in controlling the HCNs-AC particle size and SSAs.

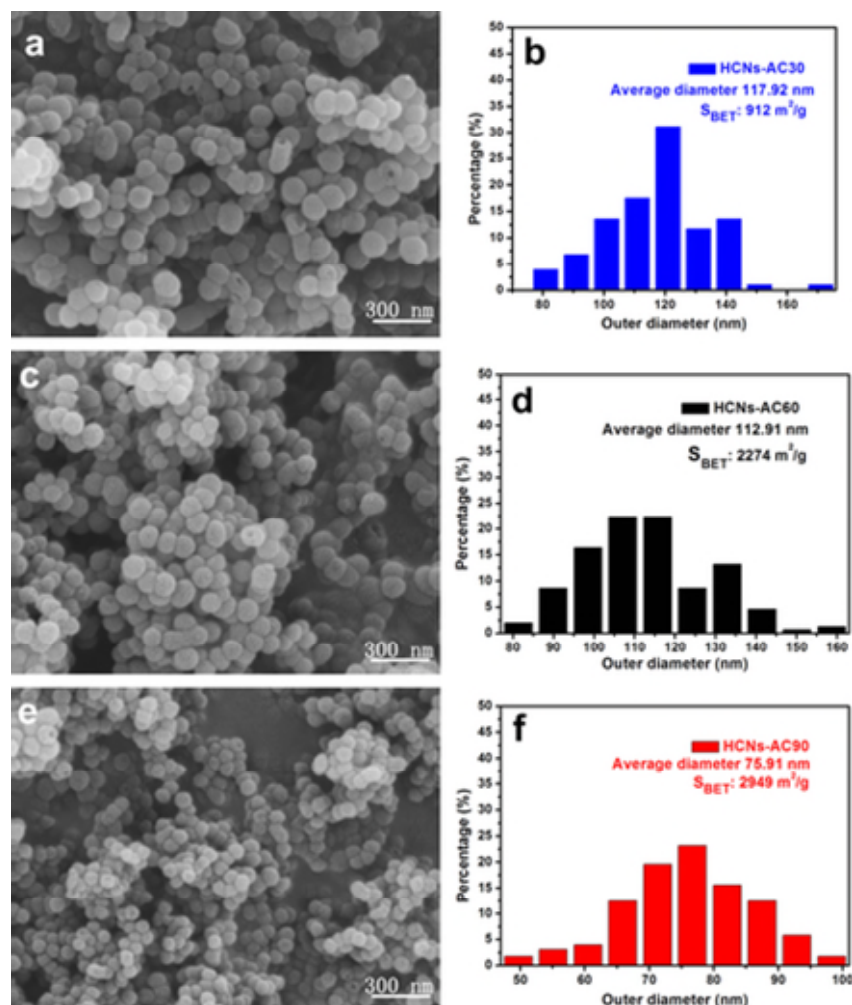


Figure 4 SEM images of (a) HCNs-AC30 (c) HCNs-AC60 (e) HCNs-AC90; (b, d, f) outer diameter distribution histograms and SSAs of HCNs-AC with different activation time (30, 60 and 90 min) from analysis of SEM.

The application of HCNs-AC as a cathode host material was investigated in Li-S batteries. HCNs-AC with different SSAs were selected and the cathodes with different sulfur contents were prepared by using a melt-diffusion method. As shown in Figure 5 a, after loading 60 % sulfur, the diameter of HCNs-AC60/S-60 changed little as compared with HCNs-AC60. However, when the sulfur content increased to 75 %, the diameter of HCNs-AC60/S-75 was drastically increased and a lot of sulfur particles were attached on the outside of the HCNs-AC-60/S-75 (Figure 5 c). This is mainly due to the fact that the small pore volume ($1.59 \text{ cm}^3 \text{ g}^{-1}$) and limited cavity cannot load 75 % sulfur content, which results in the residual sulfur attached on the carbon sphere surface. In contrast, HCNs-AC90 (Figure 5 e) can effectively encapsulate such high sulfur content because of its high pore volume (up to $2.9 \text{ cm}^3 \text{ g}^{-1}$) and ultrahigh SSAs ($2949 \text{ m}^2 \text{ g}^{-1}$). Figure 5 b, d, and f present the TGA curves of the HCNs-AC/sulfur composites (HCNs-AC60/S-60, HCNs-AC60/S-75, and HCNs-AC90/S-75). Obviously, the sulfur contents of these samples are consistent with our design.

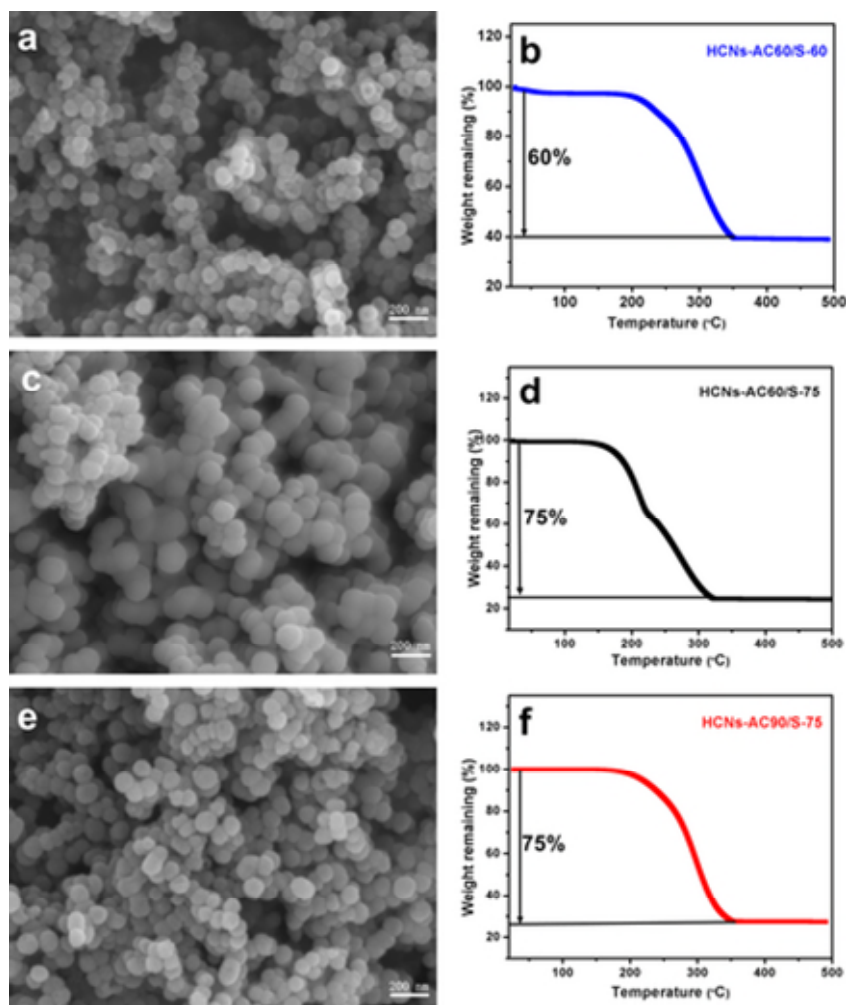


Figure 5 SEM images for HCNs-AC/sulfur composites (a) HCNs-AC60/S-60, (c) HCNs-AC60/S-75 and (e) HCNs-AC90/S-75; Thermogravimetric analysis (TGA) of (b) HCNs-AC60/S-60, (d) HCNs-AC60/S-75, and (f) HCNs-AC90/S-75.

The elemental maps of HCNs-AC60/S-60 (Figure 6), HCNs-AC60/S-60 (Figure S5) and HCNs-AC60/S-60 (Figure S5) indicate the homogeneous distribution of carbon (Figure 6 c and Figure S5 g, h) and sulfur (Figure 6 d and Figure S5 e, f) in these samples. Moreover, we can observe (Figure S6) that the prepared electrode film shows a flat electrode surface and the thickness is about 40 μm . A nano sized sphere structure is attributed to obtaining a flat electrode surface.

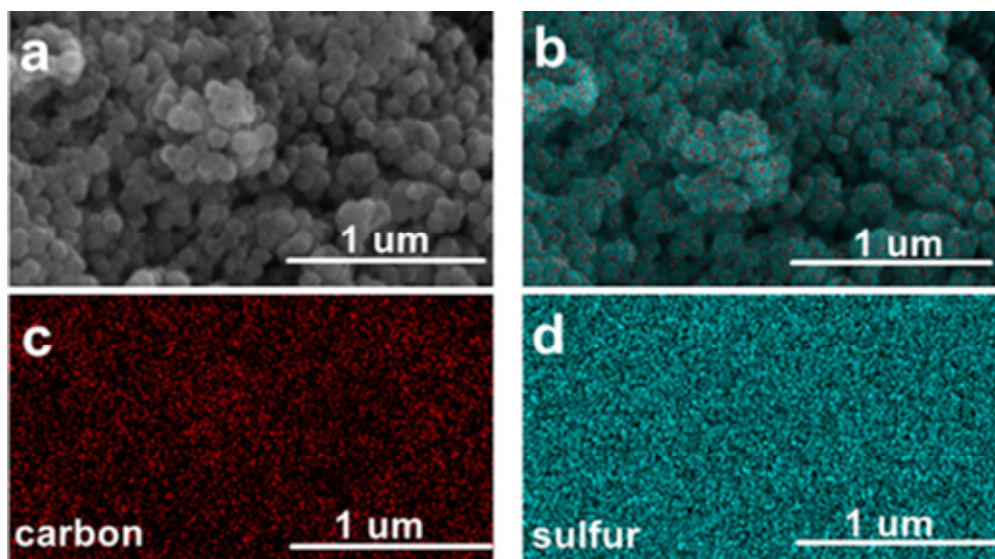


Figure 6 SEM image of (a) HCNs-AC60/S-60 and the corresponding EDS elemental maps for (b) all elements combined, (c) carbon, and (d) sulfur.

Raman spectra were used to characterize the structures of HCNs-AC, elemental sulfur, and various HCNs-AC/S composites (Figure 7a). Sulfur shows several typical Raman peaks which can be assigned to the S–S bond.⁴⁵ However, no signal of sulfur was found below 500 cm^{-1} in all HCNs-AC/S samples, indicating that sulfur is embedded into the pores of HCNs-AC. Figure 7b exhibits the XRD patterns of HCNs-AC, elemental sulfur, and various HCNs-AC/S composites. The low intensity and broadened peak is a typical feature of amorphous carbon in the HCNs-AC samples. In contrast, the pure elemental sulfur has well-defined diffraction peaks, corresponding to an orthorhombic structure.⁴⁶ Only very tiny characteristic diffraction peaks corresponding to bulk crystalline sulfur can be detected in all HCNs-AC/S samples, except for the HCNs-AC60/S-75 (curves in Figure 7b), which indicates high dispersion of amorphous sulfur in HCNs-AC.²³ The obvious diffraction peaks corresponding to bulk crystalline sulfur appeared in the XRD curve of HCNs-AC60/S-75 sample, which suggests the existence of excess crystalline sulfur on the external surface of HCNs-AC60. Thus, HCNs-AC60/S-60 and HCNs-AC90/S-75 can obtain better sulfur encapsulation. Figure 7c shows XPS survey spectra of the HCNs-AC/S composites. In the XPS survey spectra of HCNs-AC/S, four peaks centering at ≈ 163.5 , ≈ 284.6 , ≈ 400.0 , and ≈ 532.0 eV, corresponding to S 2p, C 1s, N 1s, and O 1s, respectively, can be clearly observed. The elemental contents of N in HCNs-AC60 and HCNs-AC90 are 3.3 and 2.2 at. %, respectively. And this result proves that over activation leads to the decrease of N content. In the S 2p spectrum of the HCNs-AC60/S-60 (Figure 7d), the peaks at ≈ 163.6 and ≈ 164.8 eV represent the S 2p_{3/2} and S 2p_{1/2} orbitals of elemental sulfur. As shown in Figure 7e–f, the N 1s spectrum is divided into four peaks located at ≈ 398 , ≈ 401 , ≈ 402 , and ≈ 405 eV, which are attributed to pyridinic, pyrrolic, quaternary, and chemisorbed nitrogen, respectively.^{47, 48} The amount of quaternary N was decreased dramatically with extending the activation time. To date, it has been well recognized that nitrogen doping in the carbon material can effectively improve the chemical adsorption capability of carbon to poly sulfides.⁴⁹

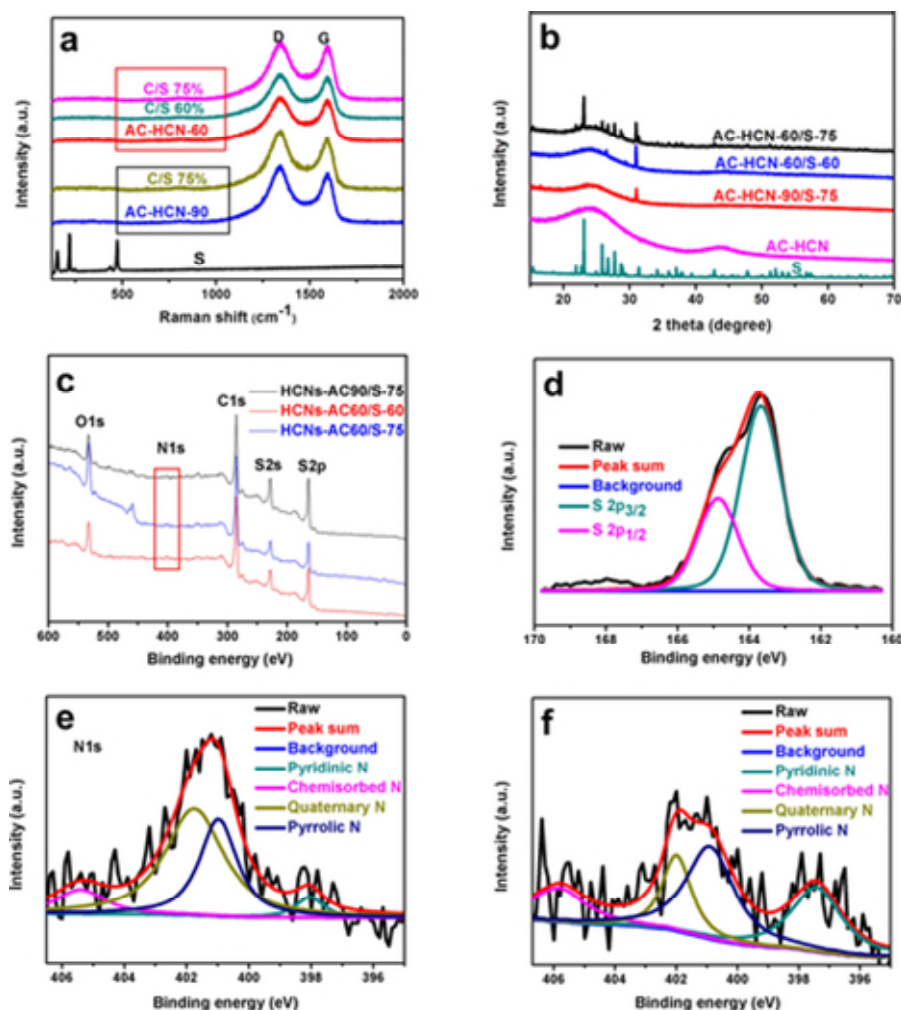


Figure 7 (a) The Raman spectra of pure sulfur, HCNs-AC60, HCNs-AC90, HCNs-AC60/S-60, HCNs-AC60/S-75, and HCNs-AC90/S-75. (b) X-ray diffraction patterns of HCNs-AC, HCNs-AC60/S-60, HCNs-AC60/S-75, HCNs-AC90/S-75, and virgin sulfur. (c) The XPS spectra of HCNs-AC60/S-60, HCNs-AC60/S-75, and HCNs-AC90/S-75. (d) Resolution spectra of S 2p for HCNs-AC60/S-60 (e) Resolution spectra of N 1s for HCNs-AC60/S-60. (f) Resolution spectra of N 1s for HCNs-AC90/S-75.

Coin cells were assembled with a metallic Li foil as the anode. The electrochemical performance of the HCNs-AC/S nanocomposites was evaluated by cyclic voltammetry (CV), galvanostatic discharge–charge cycling, and electrochemical impedance spectroscopy. Figure 8a presents the typical CV curves of a cell within the voltage window of 1.6–2.9 V at a scan rate of 0.1 mV s⁻¹. Except for the first cycle, the CV curves show a complete overlapping of the characteristic cathodic and anodic peaks. The position and intensity of these peaks maintain stable at the subsequent scans, indicating that good electrochemical stability and reversibility.^{50, 51} The reversibility probably resulted from the unique microspherical hollow structure of the HCNs-AC60/S-60 nanocomposite.⁹ Because sulfur undergoes a dissolution–deposition process, the sulfur redistributes in the HCNs during the first discharge–charge cycle, which leads to the right shift of the redox peaks. This also consists with the fact that the plateaus of the second discharge curve are higher than those of the initial cycle.^{52–54} Figure 8b displayed the typical galvanostatic charge–discharge voltage curves of the as-prepared AC-HCN-60/S-60 cathode, measured at a current rate of 0.2 C. The first time discharge capacity is 1407 mAh g⁻¹, then the discharge

capacity gradually decays from 1102 (5th) to 795 mAh g⁻¹ at 50 cycles. Even after 100 cycles, the capacity can still maintain about 742 mAh g⁻¹, which corresponds to 66 % of the second discharge capacity (1082 mAh g⁻¹). The capacity decrease of the second cycles could be due to the redistribution of sulfur and the irreversible dissolution of polysulfide into electrolyte.⁵⁵

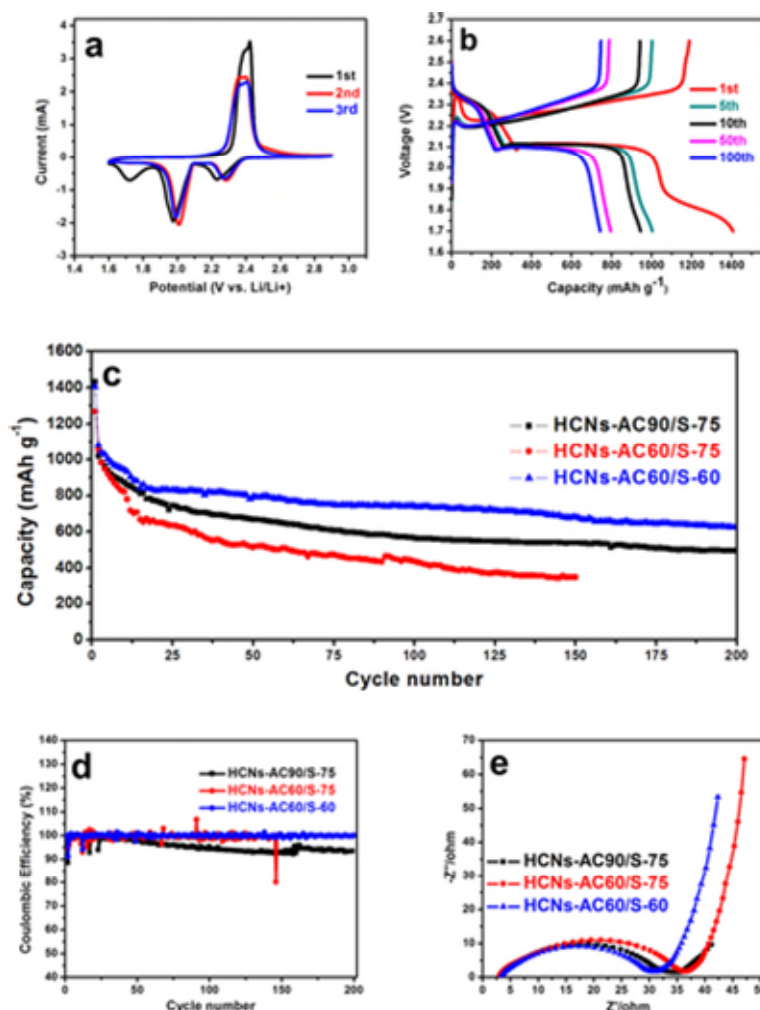


Figure 8 (a) Cyclic voltammetry curves of HCNs-AC60/S-60 cathode. (b) Discharge-charge curves recorded at different cycles for HCNs-AC60/S-60. (c) Discharge capacity of over 200 cycles at 0.2 C after stopping the rate performance test for HCNs-AC60/S-60 and HCNs-AC90/S-75, except for HCNs-AC60/S-75 (150 cycle). (d) Coulombic efficiency of over 200 cycles at 0.2 C corresponding to the Figure 5 c. (e) Nyquist plots of HCNs-60/S-60, HCNs-AC60/S-75 and HCNs-AC90/S-75.

The effects of sulfur contents and SSAs of HCNs-AC on the performance of Li-S batteries were further studied. When increasing the sulfur content from 60 % to 75 % for HCNs-AC60 (2274 m² g⁻¹), the electrochemical performance of HCNs-AC60/S-75 cathodes drastically deteriorates (Figure 8 c). Moreover, when employing higher SSAs HCNs-AC90 (2949 m² g⁻¹) mixed with 75 % sulfur, the initial discharge capacity (1431 mAh g⁻¹) is the highest in all samples, but the capacity decays faster than that of HCNs-AC60/s-60. After 200 cycles, the capacity of HCNs-AC90/s-75 is only 497 mAh g⁻¹, less than that of HCNs-60/S-60 (626

mAh g⁻¹). For HCNs-AC60/S-75, when the pores of HCNs-AC60 are filled with sulfur, there is no effective fixation point and thereby causes the remaining sulfur to attach to the outer surface of the carbon sphere. After first discharge, the remaining sulfur generated polysulfide can only dissolve in the electrolyte, resulting in the rapid occurrence of the shuttle effect. For HCNs-AC90/S-75, although no significant sulfur attaches on the outer surface (pore volume 2.9 cm³ g⁻¹), due to its excessive aperture, the polysulfide cannot be effectively absorbed, resulting in an unstable cycle performance.⁵⁶ Moreover, a relatively thin shell must be responsible for the consequence. Figure 8d shows coulombic efficiency curve of various HCNs-AC/S. It can be clearly seen that HCNs-AC60/S-60 has a stable coulombic efficiency (close to 100 %) due to its excellent conductivity, reasonable sulfur content, and closed carbon shell. The coulombic efficiency of HCNs-AC60/S-75 is extremely unstable because overcharged sulfur content results in shuttle effect as illustrated above.

Finally, the electrochemical impedance spectra (EIS) were shown in Figure 8e, which consist of a depressed semicircle in high frequency region and a short line in medium frequency region. The small semicircle indicates a lower charge-transfer resistance.⁵⁷⁻⁵⁹ The radiuses of the semicircles of HCNs-AC60/S-60 composites are all smaller than others HCNs/S composite, which indicate that HCNs-AC60/S-60 has a much higher electronic conductivity.^{60, 61} This further demonstrates the excellent performance of HCNs-AC60/S-60 in Li-S batteries. Moreover, compared to the previous reported hollow carbon materials (Table 1.), we obtained HCNs that shows good performance.⁶²⁻⁶⁷

Table 1. Comparisons of properties of HCNs with other hollow carbon materials.

Sample	S _{BET} [m ² g ⁻¹]	Sulfur content [mg cm ⁻²]	Cycle current	First capacity	Cycle times	Capacity maintain	ref
Carbon hollow sphere	1124	–	1 C	1080	300	780	62
Carbon hollow sphere/graphene	832	1.3–1.7	1 C	832	200	575	63
Porous carbon sphere	1563	–	0.5 C	1258	200	560	64

Sample	S_{BET} [m ² g ⁻¹]	Sulfur content [mg cm ⁻²]	Cycle current	First capacity	Cycle times	Capacity maintain	ref
CNT/graphene nanospheres	979	1.1	0.5 C	827	500	89 %	65
Carbon hollow sphere/ graphene	807	3.9	0.5 C	1360	200	520	66
Hollow carbon nanorods	218	0.37	0.5 C	971	100	708	67
Hollow carbon nanospheres	2274	1.5–2.0	0.2 C	1401	200	626	Our work

Conclusion

In summary, we have successfully fabricated the ultrahigh-surface-areas (2949 m² g⁻¹) hollow carbon nanospheres (HCNs) by facile carbonization and activation. The pore structure, SSAs, and cavity diameter of HCNs can be easily controlled by tuning the activation time. The high SSAs (2274 m² g⁻¹), stable hollow sphere structure, as well as the large pore volume (1.6 cm³ g⁻¹) render HCNs-AC60 as an excellent sulfur host material for high energy Li-S batteries. This leads to an initial discharge capacity of 1401 mAh g⁻¹ and a stable cycle performance (626 mAh g⁻¹ even after 200 cycles). The present work not only provides a facile method of producing hollow carbon nanospheres with ultrahigh SSAs, but also offers new materials for the application in energy storage.

Experimental Section

Materials. The following chemicals were used in the synthesis procedure: aniline (AR, ≥99.5 %, Shanghai Mackin Biochemical Co. Ltd., China), Ammonium persulfate (AR, 98.5 %, Shanghai Mackin Biochemical Co., Ltd., China), Triton X-100 (Shanghai Mackin Biochemical Co., Ltd., China), pyrrole (Aladdin Industrial corporation, China) and sublimed sulfur (AR, 99.5 %, Shanghai Mackin Biochemical Co., Ltd., China). All precursors were used as received.

Synthesis of polyaniline-co-polypyrrole(PACP). HCN-precursor polyaniline-co-polypyrrole (PACP) hollow spheres were prepared as described in previous papers^{16, 30}. In a typical case, 3.8 mL aniline and 2.9 mL pyrrole were added to 600 mL deionized water containing 0.6 g Triton X-100. The mixture was then sonicated and stirred for 30 min and a homogeneous colorless solution was formed. 19 g ammonium persulfate (APS) were dissolved to 150 mL deionized water. The aqueous solution of APS was added to the above mixture and stirred for 1 min, and then polymerized for 12 h at 0 °C. It is worth noting that the above two reactive mixtures must be pre-cooled to 0 °C by ice bath. Finally, the PACP were obtained by vacuum-filtering the black product suspension and washing by deionized water until the filtrate is colorless. The obtained PACP was dried in a vacuum oven at 60 °C for 12 h.

The fabrication of HCN and activated hollow carbon nanospheres (HCN-AC). The HCNs were obtained by carbonizing PACP at different temperature for various times in Ar atmosphere. The resulting HCNs were denoted as HCN- α - β H γ R, where α refers to the applied carbonization temperatures (800, 900, 1000 °C), β the carbonization hours (10, 20 h) and γ the ramp rate of temperature (10 °C min⁻¹). PACP was firstly carbonized at 800 °C with 2 h in 10 °C min⁻¹. The obtained HCNs were further heated to 950 °C under Ar flow (30 mL min⁻¹) with a heating rate of 10 °C min⁻¹. When the temperature reached to 950 °C, the Ar flow was replaced with CO₂ flow (30 mL min⁻¹) and held for 30, 60, and 90 min, respectively. When started to cool, the CO₂ flow was changed back to Ar flow. Finally, the activated HCNs were obtained and named HCNs-AC30, HCNs-AC60, HCNs-AC90, respectively.

Preparations of AC-HCN/S nanocomposite. The obtained HCNs-AC was mixed with sulfur in an agate mortar, ground for 0.5 h. The mixture was then sealed in a glass bottle and heated to 155 °C at a heating rate of 2 °C min⁻¹ in an oven, and the temperature was maintained at 155 °C for 15 h to ensure complete infiltration of sulfur into HCNs-AC, leading to the formation of HCNs-AC/S composites. According to the difference of SSAs and sulfur content, the composites had been named as HCNs-AC60/S-60, HCNs-AC60/S-75, and HCNs-AC90/S-75.

Characterization. Field emission scanning electron microscope (FESEM) images were captured by using a Hitachi SU-70 FESEM instrument. Transmission electron microscopy (TEM) (JEOL 2011) was utilized to observe sample microstructure. X-ray diffraction (XRD) patterns were recorded on a Bruker D8 advance powder X-ray diffractometer using CuK α radiation. The specific surface areas were determined by the gas sorption technique using a Micromeritics ASAP 2020 based on the Brunauer–Emmett–Teller (BET) method at 77 K. Laser Raman spectroscopy was performed on a Renishaw in Via Spectrometer.

The fabrication of Li-S batteries and electrochemical measurements. The electrochemical performance of these composites was tested using CR2025 coin-type cells fabricated in an Ar-filled glove box ($O_2 < 0.1$ ppm; $H_2O < 0.1$ ppm). The cathode slurry was prepared by mixing 80 wt. % of composite, 10 wt. % of Super-P and 10 wt. % of PVDF binder in 1-methyl-2-pyrrolidinone (NMP). The slurry was blade cast onto carbon-coated aluminum foil and dried at 60 °C for 12 h under vacuum. The electrolyte was composed of 1 M bis(trifluoromethane) sulfonimide lithium salt and 0.1 M $LiNO_3$ in a mixture of 1,3-dioxolane and 1,2-dimethoxyethane (1:1 by volume). The charge-discharge tests were conducted on NEWARE (Shenzhen, China) instruments (model 5V-10 mA) with voltage window of ≈ 1.5 –2.6 V versus Li^+/Li . The area loading of sulfur is about 1.5–2.0 mg cm^{-2} in a cell and the amount of electrolyte is 20 μL m^{-2} . Cyclic voltammetry (CV) experiments were performed on a CHI 660E (Shanghai, China) electrochemical workstation at a scan rate of 0.1 $mV s^{-1}$ from 2.9 to 1.6 V. The EIS is performed at open circuit voltage (≈ 2.6 –3.0 V) when the lithium anode is not passivated by the polysulfides. Moreover, the frequency range is from 10^5 to 0.05 Hz and the perturbation amplitude was 5 mV.

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Conflict of interest

The authors declare no conflict of interest.

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